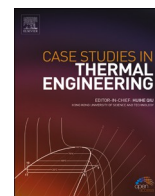


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Synergetic effect on methylene blue adsorption to biochar with gentian violet in dyeing and printing wastewater under competitive adsorption mechanism

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HIGHLIGHTS

- Competitive adsorption of methylene blue and gentian violet from solution was probed firstly.
- Activated carbon obtained by torrefied cornstalk was used as an adsorbent.
- Adsorption kinetics was fitted by pseudo-first- and pseudo-second-order models.
- Competitive adsorption was fitted by Freundlich and Langmuir isotherms.
- Competitive adsorption mechanism and related factors of influence were elucidated.

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ABSTRACT

Decolorization of dyeing/printing wastewater by carbon-based materials has been carried out to study the adsorption of dye molecules onto adsorbent. Biomass-derived activated carbon (SAC) was sampled from cornstalk pyrolysis in the presence of K_2CO_3 as an activator. Adsorption of methylene blue (MB) and gentian violet (GV) onto SAC was examined to probe the mechanisms, isotherms, and kinetics of dye removal in single- or two-component systems. According to the adsorption rate in a single-component system, three stages were identified. The equilibrium adsorption capacity for MB onto SAC in the single-component system is 274.84 mg g^{-1} which is higher than that for GV of 266.57 , meanwhile the pseudo-second-order (PSO) model would describe the adsorption kinetics with the correlation coefficient higher than 0.99 . In the binary GV-MB system, presence of GV promoted MB adsorption to 325.15 mg g^{-1} and 287.73 mg g^{-1} at different GV concentrations while the PSO model was also applicable. Furthermore, differences between experimental and calculated values by the Freundlich and Langmuir isotherms indicated the occurrence of competitive adsorption in the two-component system. The gained insights are beneficial for removing the multiple dyes from industrial wastewater, economically and effectively and thus paving the way to the establishment of a greener society.

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1. Introduction

Organic dyes present in wastewater from textile, dyeing, and leather industries are harmful to the environment and have a devastating impact on ecosystems [1]. For instance, gentian violet (GV) causes skin damage and even cancer in humans and other animals [2–4], while methylene blue (MB) leads to intoxication and insanity (when absorbed through the digestive system) or blindness (upon direct contact with eyes) [5]. Therefore, the pre-discharge treatment of industrial wastewater to remove organic dyes is a task of high importance. Various approaches have been employed to achieve this goal, e.g., ion exchange, chemical oxidation, electrochemical treatment, ozonation, and adsorption [6–8], with adsorption methods being particularly promising because of their high removal rate [9–11].

Biomass is a kind of renewable resource and can be transformed into fuels through thermochemical [12] or biochemical [13] conversion to achieve pollution-free and Carbon-neutral during the combustion [14]. Biomass-derived activated carbon was also employed into the industrial purification of solid waste [15]. Compared to other types of activated carbon, biochar-based materials hold great promise due to the abundance and low cost of their precursors [16] and have been produced from agricultural organic waste such as Thiruvottukai shells [17], ginger roots [18], black sapote seeds [19], white beans [20], coffee beans hush [21], and coal nut shells [22]. A study of the specific surface area of the solid products of variable-temperature biomass roasting [23] showed that in all cases, the highest specific surface area was obtained when roasting was performed at 250 °C in N₂. Another work probed the formation of gaseous, liquid, and solid products during biomass pyrolysis at 260 °C and different water vapor concentrations for different times, revealing that high water vapor levels benefitted the formation of gaseous and liquid products [24]. Compared with physical activation, chemical activation significantly improves the surface properties of biochar, e.g., leather-based activated carbon prepared by activation with CaCO₃ or KOH had large BET surface areas of 249.93 and 2247.45 m² g⁻¹, respectively [25].

Dye adsorption in single-component systems has been extensively studied, e.g., a kinetic study of MB or methyl violet adsorption onto wood sawdust indicated that adsorption kinetics is matched to a pseudo-second-order (PSO) model [26]. A carbon-magnetic composite was demonstrated to well adsorb GV, with the adsorption capacity depending on the initial GV concentration [27]. Another study probed the adsorption of Congo red by Fe_xCo_{3-x}O₄ nanoparticles and the intraparticle diffusion could be described by a rate-limiting step [28]. An investigation of the simultaneous adsorption of malachite green and sunset yellow onto Cd(OH)₂-activated carbon showed that initial concentration and pH determined the dye adsorption ability, obviously [29]. The research on the adsorption of dye molecules onto activated carbon in the multiple-component aqueous system was rarely reported and adsorption mechanism of a single type of dye molecule may not represent the co-existence of multiple dye molecules in dye-contaminated wastewater properly.

By 2018, dyeing wastewater disposal of China was up to 2.3 billion tons per year and water was contaminated by various organic dye molecules. Herein, by considering the absence on the studies of the competitive adsorption mechanism in a binary component system, we emphasized the simultaneous removal of GV and MB in the dyeing and printing wastewater onto straw activated carbon (SAC) which was derived from cornstalk (raw material) and activated by K₂CO₃ (activator).

2. Experimental section

2.1. Sample preparation

Raw cornstalk was crushed and sieved through a 150-mesh sieve. Then, 20-g cornstalk samples were loaded into a tube furnace (GS1200-150, Ya Ge Long, China), heated in N₂ to 300 °C at 4 °C min⁻¹, and cooled after 1-h torrefaction at 300 °C. Following by rinsing in deionized water three times, the solid residues were well dried and mixed with K₂CO₃ in a ratio of 1:1.6. After reloading into the tube furnace, the prepared mixtures were baked in N₂ at the heating rate of 10 °C min⁻¹ to 780 °C and then staying for 1 h before cooling. The collected solids were neutralized with 0.1 M aqueous HCl, rinsed in deionized water and dried to afford SAC samples that were sealed and stored.

2.2. Adsorption experiments in single-component systems

A 250-mL conical flask was charged with 100 mL aqueous MB (40 mg L⁻¹) and 10 mg SAC, mounted on a shaker (TS-100B, Chuan Yi, China), and shaken for 3–240 min at 180 rpm and 30 °C. Subsequently, the filtration process was carried out to remove the solids and the MB concentration in the filtrate was calculated from its absorbance determined using a spectrophotometer (757, Jing Ke, China). An identical procedure was used for aqueous GV preparation.

In Weber and Morris model [28], the time-dependent intraparticle adsorption can be described as a diffusion-controlled process when its kinetics is interpreted based on the diffusion rate of adsorbate to adsorbent as following:

$$q_t = kt^{0.5} + C \quad (1)$$

where C is a constant (mg g⁻¹), q_t denotes the time-dependent adsorption capacity (mg g⁻¹), k denotes the intraparticle diffusion rate constant (mg g⁻¹ min^{-0.5}). For this analysis, q_t is plotted against $t^{0.5}$, and k is obtained as the slope of this plot.

Under equilibrium conditions, the per-unit-mass adsorption capacity of SAC for GV and MB is given as:

$$q_t = V(C_0 - C_1)/m \quad (2)$$

where V is the solution volume (L), C_0 is the initial dye concentration in wastewater and C_1 is the instantaneous concentration at

different time (mg L^{-1}), and m denotes the mass of adsorbent (g).

2.3. Adsorption experiments in two-component systems

The simultaneous adsorption of GV and MB onto SAC was probed in the conical flask using [MB (40 mg L^{-1})+GV (10 mg L^{-1})], [MB (40 mg L^{-1})+GV (20 mg L^{-1})], [MB (10 mg L^{-1})+GV (40 mg L^{-1})], and [MB (20 mg L^{-1})+GV (40 mg L^{-1})] samples. The flask was sequentially charged with a 100-mL sample and SAC (10 mg) and then shaken on the shaker. After a certain time, the filtrate and SAC were collected for analysis, and the results were fitted with pseudo-first-order (PFO) and pseudo-second-order models [30]. The former model is given by

$$\log(q_e - q_t) = \log q_e - t(k_1 / 2.303) \tag{3}$$

where q_e is the amount of dye adsorbed at equilibrium (mg g^{-1}), and k_1 denotes the PFO rate constant (min^{-1}). The PSO model can be described by

$$q_t^{-1}t = (k_2q_e^2)^{-1} + q_e^{-1}t \tag{4}$$

where k_2 denotes the equilibrium rate constant ($\text{g mol}^{-1} \text{min}^{-1}$).

2.4. Isotherm experiments

GV solutions were prepared at the concentrations of 10, 20, 30, 40, and 60 mg L^{-1} and blended with MB solution (10 mg L^{-1}). A conical flask was sequentially charged with the test solution (100 mL) and SAC (10 mg) and shaken on a shaker for 4 h. Subsequent analysis was performed as described in section 2.2. The obtained data were fitted using Langmuir [31] and Freundlich [32] models.

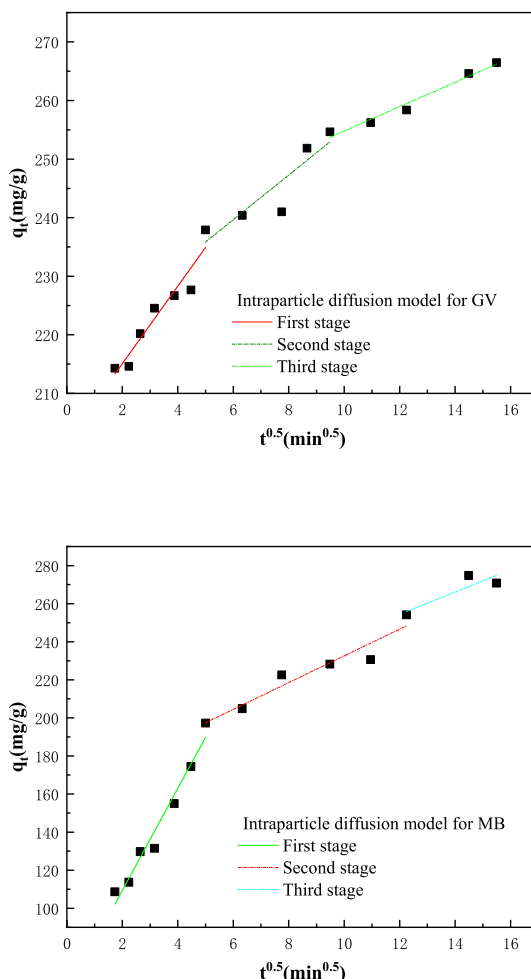


Fig. 1. Intraparticle diffusion model plot for the adsorption of GV and MB onto SAC.

The former model is described by

$$C_e q_e^{-1} = (K_L q_m)^{-1} + C_e q_m^{-1} \tag{5}$$

where q_m represents the maximum adsorption capacity, K_L denotes the constant energy depending on the adsorption heat, and C_e denotes the adsorbate concentration at equilibrium (mg L^{-1}). The Freundlich model is introduced as

$$\ln q_e = \ln K_F + n^{-1} \ln C_e \tag{6}$$

where K_F is the Freundlich constant (mg g^{-1}), and n denotes a parameter reflecting adsorption intensity (L mg^{-1}).

3. Results and discussion

3.1. Adsorption mechanism

Adsorption in single-component systems was described using intraparticle diffusion dynamics, with the obtained q_t vs. $t^{0.5}$ plots provided in Fig. 1. According to the simulated curves, three stages could be identified [33] while the slopes of the corresponding linear portions (K_1 , K_2 , and K_3) were used to evaluate adsorption rate. Ofomaja was trying to present the plots by a single curve, but failed to depict the relationship accurately [34]. In the three-stage description, two periods, namely those before and after 3 min, were further specified in the first stage. In the former period, more GV molecules accumulated on the SAC surface, with GV and MB adsorption amounts of 214.3 and 108.6 mg g^{-1} at the time of 3 min, respectively. Given the same initial concentrations of these cationic dyes, the

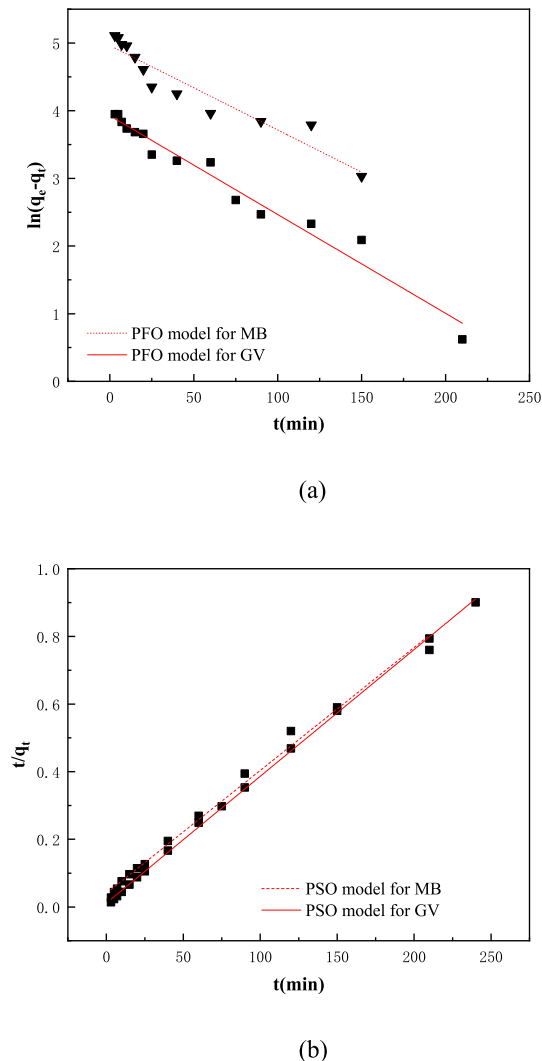


Fig. 2. PFO and PSO models plot for the adsorption of GV and MB onto SAC in single-component system.

above variation was attributed to differences in polar interactions. In particular, GV had a higher ionizability, molecular diameter (1.31 vs. 1.09 nm), and molar mass (407.98 vs. 319.85 g mol⁻¹) than MB, thus engaging in a stronger polar interaction with SAC and being more rapidly adsorbed. Hence, in the initial period of the first stage, adsorption behavior was mostly determined by the polarity effect. In the second period, the amount of adsorbed GV increased by 23.6 mg g⁻¹, while that of MB increased by 88.7 mg g⁻¹. During this period, MB molecules moved toward the SAC surface faster than GV ones, i.e., the rate of concentration decrease in solution was faster for MB, as reflected by the higher K_1 value obtained for the latter dye. This result was ascribed to film or surface diffusion which describes the dye transport from the solution to the adsorbent external surface. The larger intercept value, C in the second period indicates the rate-limiting step is dominated by the surface diffusion. Moreover, the higher intercept value of GV compared to that of MB shows that surface diffusion was more significant for the absorption of the former dye.

The second stage suggests that the dyes diffused into SAC meso- and micro-pores by pore filling or pore diffusion and can be regarded as a transition stage, with the rate of adsorption determined by that of intraparticle diffusion. Considering the larger molecular size of GV, the diffusion depth of GV in SAC meso- and micro-pores was small and the diffusion rate was slow, in line with the steeper slope of the MB fitting curve in the second stage.

The last stage depicts dye adsorption on adsorbent interior sites. After entering the meso- and micro-pores, the dye molecules were adsorbed at active sites via ion exchange during chemisorption. Then, the stage was dominated by physisorption until adsorption equilibrium was reached. The instability of physisorption resulted in MB desorption after 210 min, while GV was still in a state of slow adsorption at 240 min, which indicated that MB completed the physisorption process to reach adsorption equilibrium faster than GV. As shown in Fig. 1, K_1 reflects the diffusion rate under the effect of polarity and concentration difference, K_2 reflects the intraparticle diffusion rate, and K_3 reflects the rate of chemisorption and physisorption. In this case, K_3 was much smaller than K_1 and K_2 , i.e., chemi-/physisorption was the rate-limiting step.

3.2. Kinetic study

3.2.1. Adsorption kinetics in single-component systems

Fig. 2(a) presents $\log(q_e - q_t)$ vs. t plots used to obtain the parameters of PFO adsorption kinetics. K_1 , the PFO rate constant was calculated from the slope of fitted straight-line, and $q_{e,cal}$, the equilibrium adsorption capacity derived from the corresponding intercept. Fig. 2(b) presents t/q_t vs. t plots for MB and GV as well as the fitted straight-line based on the PSO model [35]. The relevant results reveal that chemisorption is the rate-limiting factor. In this case, $q_{e,cal}$ derived from the reciprocal of the slopes, while K_2 was calculated from the corresponding intercept. Table 1 lists the parameters of MB/GV adsorption onto SAC, demonstrating that the correlation coefficients (R^2) of the PSO model for MB and GV sorption equaled 0.9981 and 0.9995, respectively. The discrepancy between $q_{e,exp}$ (experimental equilibrium adsorption capacity) and $q_{e,cal}$ of the PFO model equaled 131.93 and 215.84 mg g⁻¹ for MB and GV, respectively, whereas the corresponding values for the PSO model equaled only 2.98 and 3.74 mg g⁻¹, respectively. Meanwhile, R^2 of the PSO model exceeded 0.99 which illustrated that the PSO model well described the experimental findings. It is in consistence with the reported results which indicated that the PSO model can be employed to describe the adsorption kinetics of various dye molecules [36].

3.3. Adsorption kinetics in two-component systems

Curves in Fig. 3 describe the simultaneous adsorption of MB and GV in the solutions onto SAC, with the extracted kinetic parameters listed in Table 2. In the case of the [10 mg L⁻¹ MB + 40 mg L⁻¹ GV] system, R^2 values of 0.9895 and 0.9999 were achieved for MB adsorption described by the PFO and PSO models, respectively. When the concentration of MB increased to 40 mg L⁻¹ and that of GV decreased to 20 or 10 mg L⁻¹, R^2 values of 0.9295 and 0.9335 were obtained for MB adsorption corresponding to the PFO model. Although both the correlation coefficients exceeded 0.92, the value of $q_{e,cal}$ varied obviously to that of

$q_{e,exp}$. Furthermore, the negative value of K_1 means the PFO model cannot adequately describe GV adsorption. However, MB and GV adsorption could be well represented by the PSO model, as reflected by the satisfied R^2 values and better consistency between $q_{e,cal}$ and $q_{e,exp}$. Thus, the PSO model is supposed to well represent the dye adsorption kinetics of MB and/or GV onto SAC in both single- and two-component systems.

3.4. Adsorption isotherms

Several assumptions by Langmuir isotherm [31]: (i) maximum ion exchange determined by the monolayer saturation level of adsorbate molecules onto the homogeneous adsorbent surface, (ii) a constant power of ion exchange, and (iii) the absence of adsorbate

Table 1
Adsorption kinetic parameters in single-component system.

Samples	$q_{e,exp}$ (mg g ⁻¹)	PFO			PSO		
		k_1 (min ⁻¹)	$q_{e,cal}$ (mg g ⁻¹)	R^2	k_2 (g mg ⁻¹ min ⁻¹)	$q_{e,cal}$ (mg g ⁻¹)	R^2
MB	274.84	0.0288	142.91	0.9101	0.32×10^{-3}	277.82	0.9981
GV	266.57	0.0336	50.73	0.9694	1.19×10^{-3}	270.31	0.9995

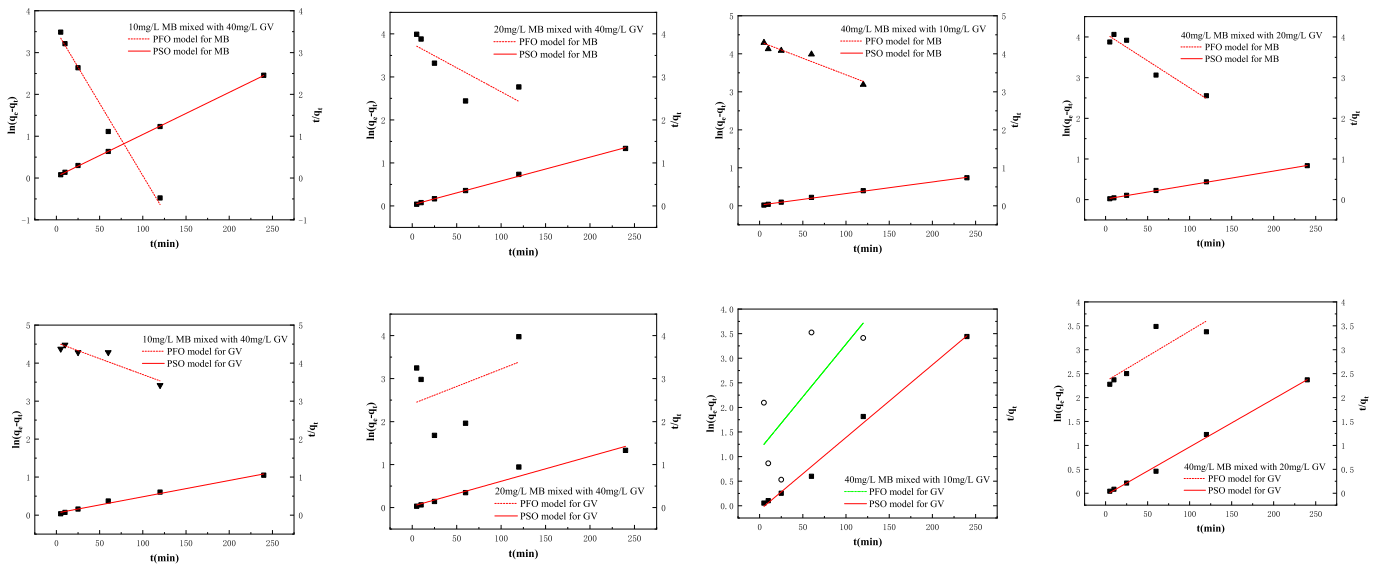


Fig. 3. PFO and PSO models plot for the adsorption of GV and MB onto SAC in two-component system.

Table 2
Adsorption kinetic parameters in two-component system.

Two-component system	$q_{e,exp}$ (mg g ⁻¹)	PFO			PSO			
		k_1 (min ⁻¹)	$q_{e,cal}$ (mg g ⁻¹)	R ²	k_2 (g mg ⁻¹ min ⁻¹)	$q_{e,cal}$ (mg g ⁻¹)	R ²	
MB(10 mg L ⁻¹) +GV (40 mg L ⁻¹)	MB	97.68	0.0797	33.70	0.9895	3.07	99.01	0.9999
	GV	228.44	0.0193	93.43	0.8732	0.35	232.56	0.989
MB(20 mg L ⁻¹) + GV (40 mg L ⁻¹)	MB	179.66	0.0258	43.41	0.6165	1.15	181.81	0.9981
	GV	180.37	-0.0187	11.16	0.1671	1.09	172.41	0.9591
MB(40 mg L ⁻¹) + GV (10 mg L ⁻¹)	MB	325.15	0.0200	75.26	0.9295	0.55	322.58	0.9971
	GV	69.73	-0.0249	3.39	0.6142	-2.48	67.56	0.9929
MB(40 mg L ⁻¹) + GV (20 mg L ⁻¹)	MB	287.73	0.0306	59.14	0.9335	0.86	294.12	0.9994
	GV	101.19	-0.0115	11.02	0.7657	-2.64	99.01	0.9962

molecule transmigration on the surface plane. Herein, this isotherm, which describes monolayer adsorption, was successfully applied to derive the best adsorption capacity. Fig. 4(a) and (b) present plots of C_e/q_e vs. C_e and their straight-line fits used to derive adsorption parameters. Specifically, q_m was obtained from the reciprocal of the slopes of these fits, while K_L values were obtained from the related intercepts. A dimensionless factor, R_L calculated by $(1 + K_L C_i)^{-1}$ was proposed to characterize the Langmuir isotherm [37], where C_i is the initial dye concentration. The irreversible or linear adsorption can be demonstrated when R_L is equal to 0 or 1, correspondingly. Meanwhile the favorable or unfavorable adsorption is denoted by the R_L value less or greater than 1.

Multilayer adsorption of adsorbate molecules onto heterogeneous adsorbent surface can be described by the Freundlich isotherm. Fig. 4(c) and (d) present $\ln q_e$ vs. $\ln C_e$ plots for GV and the straight-line fits based on the Freundlich isotherms. The value of $1/n$ was calculated from the slopes of these fits, while K_F was obtained from the related intercept. Table 3 lists the relevant parameters for MB/GV adsorption, revealing that both in the presence and absence of MB, the maximum adsorption capacity (q_m) for GV equaled 384.61 mg g⁻¹. This finding shows that low concentrations of MB did no significantly affect the q_m value of GV. The q_m values derived here were comparable to the reported data in Ref. [31], and the calculated R_L values less than 1 show that the adsorption of GV onto SAC is favorable.

The obtained values of $1/n$ in the range of 0 and 1 indicate the dye adsorption ability in both single- and two-component systems.

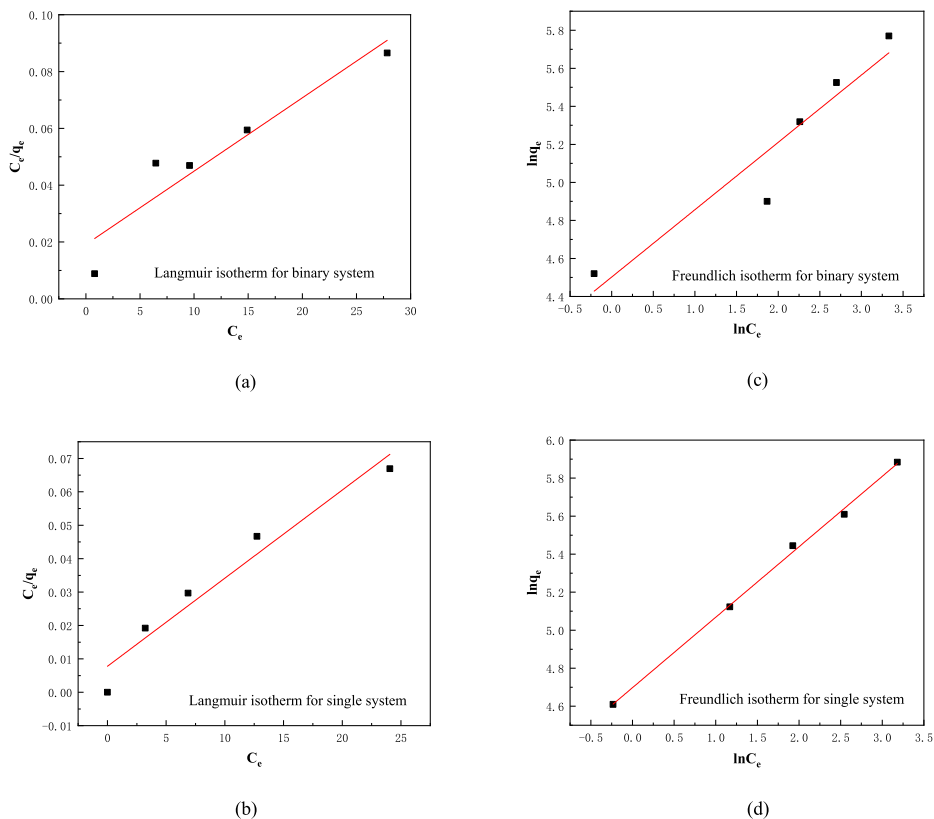


Fig. 4. Langmuir and Freundlich formulas plot for the adsorption of GV onto SAC in single- or two-component system.

Table 3
GV adsorption isotherm parameters.

Isotherm model	Langmuir				Freundlich		
	q_m (mg g ⁻¹)	K_L (L mg ⁻¹)	R^2	R_L	1/n	K_F (mg g ⁻¹) (L mg ⁻¹) ^{1/n}	R^2
Single-component system	384.61	0.3333	0.9504	0.0476–0.2308	0.3705	109.71	0.9978
Two-component system	384.61	0.1361	0.8951	0.1091–0.4235	0.3541	90.22	0.9093

Compared with the Langmuir isotherm, the Freundlich isotherm achieved a higher value of R^2 (and thus, better described adsorption) for single-component systems, which does not consist with the findings of Regti et al. who reported that the Langmuir model would deliver the better fitting of the dyes (Basic Blue 41 and Basic Yellow 28) adsorption processes [38]. In the case of two-component systems, both the Langmuir and Freundlich isotherms featured similar values of R^2 , 0.8951 and 0.9093, respectively. The low fitting correlation coefficients indicated that the competitive adsorption might occur in the two-component systems as concluded by Regti et al. [38].

3.5. Adsorption in two-component system

Table 4 shows the values of q_t at different times in the two-component system. At 240 min, MB adsorption capacities of 270.8 and 325.15 mg g⁻¹ were obtained for aqueous MB (40 mg L⁻¹) without and with aqueous GV (10 mg L⁻¹), respectively, indicating the promotional effect of GV on MB adsorption. However, when the aqueous GV (20 mg L⁻¹) was engaged, the MB adsorption capacity declined to 287.73 mg g⁻¹, which demonstrates the complicated processes of GV and MB simultaneous adsorption. By mixing with MB of high concentration, the GV adsorption capacity increased initially and then decreased with time, which was attributed to the strong polarity of GV and its disadvantage in terms of competitive adsorption. This phenomenon was particularly prominent for solutions of GV (10 or 20 mg L⁻¹) mixed with MB (40 mg L⁻¹), where GV desorption started after 60 and 5 min, respectively, and the GV adsorption capacity fluctuated with time. These results illustrate the strong competition between MB and GV adsorption. However, the MB adsorption capacity in two-component systems increased with time regardless of GV concentration, which indicated that MB exhibited better adsorption stability than GV under competitive adsorption conditions.

It is worth noting that in the GV (10 mg L⁻¹) mixed with MB (40 mg L⁻¹) system, the GV adsorption capacity at 60 min was close to 100 mg g⁻¹. This indicates that GV was almost completely removed at this time, which delivered a steep reduction in adsorption mass, subsequently. Similarly, in the single-component system with only 10 mg L⁻¹ GV, the GV adsorption capacity at 240 min was also close to 100 mg g⁻¹. This finding also showed that GV adsorption dominated the early stage, while the middle and late stages were dominated by MB adsorption.

4. Conclusions

The present work was focusing on the removal of dye molecules from the dyeing and printing wastewater. Aqueous GV and/or MB adsorption capacities onto SAC in the single- or two-component systems were measured to investigate the competitive adsorption mechanism. The relevant results showed that SAC had a greater adsorption capability for MB than that for GV in the single-component systems while both the adsorption processes of MB and GV could be divided into three stages based on the adsorption rate; by comparing the calculated and experimental equilibrium adsorption capacities, the better calculated values were delivered from the PSO model than those from the PFO model in single- and two-component systems; the higher fitting correlation coefficients for the single-component systems indicated that the Freundlich isotherms may describe the adsorption processes better than Langmuir isotherms meanwhile failure of the two isotherms on describe the adsorption of MB and GV in the two-component systems implied the progress of the competitive adsorption. In general, presence of GV could enhance the adsorption of MB in the binary GV-MB systems but low concentration MB in the aqueous solution did not vary the maximum adsorption capacity for GV, significantly. By investigating the adsorption mechanism thoroughly, the relevant adsorption processes and modification of adsorbent microstructure could be

Table 4
Time-dependent adsorption capacity (q_t) in two-component system.

Two-component system		q_t (mg g ⁻¹)					
		5min	10min	40min	60min	120min	240min
MB(10 mg L ⁻¹) + GV (40 mg L ⁻¹)	MB	64.94	72.82	83.70	94.64	97.06	97.68
	GV	149.04	140.06	155.93	161.83	197.91	228.44
MB(20 mg L ⁻¹) + GV (40 mg L ⁻¹)	MB	125.48	131.2	152.01	168.21	163.75	179.66
	GV	154.63	160.69	175	173.25	127.25	180.37
MB (40 mg L ⁻¹) + GV (10 mg L ⁻¹)	MB	251.92	263.12	265.73	271.20	300.88	325.15
	GV	91.96	97.72	98.39	100.09	66.13	69.73
MB(40 mg L ⁻¹) + GV (20 mg L ⁻¹)	MB	239.50	229.58	237.42	266.34	274.87	287.73
	GV	120.65	119.71	118.22	130.42	97.73	101.19

manipulated specifically to improve the efficiency of decolorization of dyeing and printing wastewater.

Author contribution

Qicheng CHEN: Conceptualization, Methodology, Funding acquisition. Qiaomu ZHANG: Data curation, Writing – original draft. Yang YANG: Methodology, Formal analysis. Qingyan WANG: Investigation, Validation. Yifeng HE: Supervision, Validation, Writing – review & editing. Nanhang DONG: Supervision, Resources, Writing – review & editing.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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