

1 **In-vitro particle image velocimetry assessment of the endovascular**
2 **haemodynamic features distal of stent-grafts that are associated with**
3 **development of limb occlusion**

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35

36 **Abstract:** Aneurysms are common vascular diseases which affect normal
37 hemodynamics in the aorta. Endovascular aortic repair (EVAR) using stent-grafts is a
38 common treatment that excludes the aneurysm from the circulation, preventing further
39 growth and eventual rupture. However, complications such as endoleak, dislocation, or
40 limb occlusion have been reported after EVAR. This study hypothesized that the
41 compliance mismatch between the graft and parent artery causes hemodynamic
42 disturbances at the distal edge of the graft. Therefore, the potential for the graft to cause
43 limb occlusion was assessed. A compliant phantom was fabricated . A circulatory loop
44 was developed to run the fluid and generate a physiological flow waveform. Particle
45 Image Velocimetry was utilized to capture fluid dynamics in the replica. The result
46 showed a low velocity region at the graft trailing edge wall. The low velocity boundary
47 layer thickness decreased downstream of the graft. A flow recirculation was initiated
48 and increased in size during the mid-acceleration at the low velocity region. Shear
49 stresses fluctuated at the trailing edge of the graft which is a risk factor for intimal
50 thickening followed by graft or limb occlusion. It was concluded that this
51 hemodynamic behaviour was due to the graft and parent artery compliance mismatch.

52 **Keywords:** Particle image velocimetry, silicone phantom, haemodynamics, compliance,
53 grafts, limb occlusion, recirculation

54 **Introduction**

55 Cardiovascular diseases (CVD) incur abnormal hemodynamics and are the leading cause of
56 death globally (Lyons et al. 2016). Aneurysm is a common arterial disease which is
57 enlargement of a localized segment of the artery. If left untreated, the artery diameter
58 increases can lead rupture and fatal blood loss (Waite and Fine, 2007). A common arterial
59 region for aneurysm is abdominal aorta. Aggarwal et al. (2011) reported that abdominal
60 aortic aneurysm (AAA) can be diagnosed when a 50 % enlargement of original artery
61 diameter is detected. Endovascular aortic repair (EVAR) surgery is a common treatment for
62 the infrarenal abdominal aortic aneurysm. During EVAR surgery, a graft is inserted from the
63 femoral artery and delivered via a sheath to the lesion area (Lindblad et al. 2015). In some
64 aortic surgeries, fenestrated grafts and distal bifurcation to iliac branches are used to
65 completely seal the aneurysm sac and facilitate flow to visceral vessels and iliac branches,
66 respectively. The grafts commonly consist of a series of metal struts which are covered and
67 stitched to either woven polyester or expanded polytetrafluorethylene (ePTFE) fabric (Voûte
68 et al. 2012). The metal struts cannot extend beyond the fabric cover distally or proximally
69 (Chuter et al. 2003). The metal structure plus the covering fabric imposes semi-rigidity to the
70 lumen of the grafted area.

71 In this study, it was hypothesised that the compliance difference between the artery
72 and the graft influence downstream hemodynamics. Rhee and Tarbell (1994) reported that
73 such a compliance mismatch caused a 12-23% lower mean wall shear rate distal of a graft in
74 a compliant lumen than observed proximally. Computational modelling of the arterial
75 compliance mismatch has implied the difference in wall stress between the compliant and
76 rigid regions may cause intimal thickening (He et al. 2015). It was reported that low or
77 oscillatory wall shear stress (WSS) is a risk factor for thrombosis (Ku et al. 1985; Wootton
78 and Ku 1999).

79 Various experimental and numerical studies have been conducted to explore the effect
80 of grafts on hemodynamics after EVAR (Casciaro Mariano Ezequiel et al. 2016; Swaelens et
81 al. 2016; Raptis et al. 2018; Van Noort et al. 2018). Most of them focused on the flow
82 structure proximal to the graft and its influence on graft migration, renal flow, or endoleak
83 (Segalova et al. 2011; Segalova et al. 2012; Argani et al. 2017; van de Velde et al. 2018).
84 However, the risk of limb occlusion and stenosis due to graft extension to iliac branches has
85 not been addressed in experimental or numerical studies. Maleux et al. (2008) assessed 288
86 patients after endovascular treatment and reported that 8 patients whom were treated with
87 aorto-uni-iliac grafts experienced limb occlusion. It was concluded that the occlusion can be
88 related to kinking of the metallic structure or graft migration. (Rödel et al. 2019) investigated
89 the incidence of limb occlusion due to the Anaconda endograft. They studied 317 patients
90 who underwent EVAR treatment with the second and third generation of the device. It was
91 reported that 9.8% of the study group experienced limb occlusion. A post-EVAR review by
92 Cochenec et al. (2007) showed that limb occlusion occurred in 7% of the patients. The
93 objective of the study was to evaluate the hemodynamic effects of the EVAR graft to provide
94 clearer insight for design optimization.

95 **Methodology**

96 This study used an idealised 1.33:1 scale, straight, compliant phantom of the iliac artery. The
97 goal of this research was to observe the haemodynamics distal of the stent-graft in the iliac
98 artery. Since haemodynamics in the intra-graft region were of minimal interest to this
99 research, only the flow parameters, and mechanical properties of the iliac artery were
100 matched. The bifurcation and tortuosity were ignored. This enabled more accurate phantom
101 fabrication to ensure uniform deflection of the phantom walls under pulsatile flow, and
102 mitigation of transverse motion caused by oscillating centrifugal forces.

103 Major artery walls have noticeable anisotropy at high strain with increased higher
104 axial stiffness (Zhang et al. 2005). Hence, a longitudinal pattern was applied to the exterior
105 wall of the phantom to mimic higher stiffness in axial direction (Figure 1). The relative axial
106 and circumferential and longitudinal stiffness of an element (Figure 2) was determined using
107 Equation.1.

$$108 \quad k = \frac{AE}{L} \quad (1)$$

$$109 \quad k_{eq-Circum.} = \left(\frac{1}{k_1} + \frac{1}{k_2} \right)^{-1} = \left(\frac{0.5 \times 1}{0.5} + \frac{1 \times 1}{0.5} \right)^{-1} = \frac{2}{3}$$

$$110 \quad k_{eq-Long.} = k_3 + k_4 = \frac{0.25 \times 1}{1} + \frac{0.5 \times 1}{1} = \frac{3}{4}$$

$$111 \quad \text{Hence: } k_{eq-Long.} = \frac{9}{8} k_{eq-Circum.}$$

112 Where A is the unit area, E is the unit Young's modulus, L is the unit length, and k is
113 the unit spring constant. Hence, the phantom is stiffer in longitudinal direction.

114 The phantom was fabricated from transparent silicone (Sylgard 184 Dow Corning)
115 using a lost core casting method (Geoghegan P et al. 2012; Yazdi et al. 2018). Male and
116 female moulds were produced using additive manufacturing method. An UP Box (Tiertime,
117 Beijing, China) FDM (fused deposition modeling) 3D printer with layer thickness of 0.2 mm

118 was used for mould fabrication. To remove the surface ripples due to 3D printing layer
119 extrusion, all mould pieces were lightly sand papered followed by acetone painting. Silicone
120 and cross linking agent with 10:1 ratio were mixed and degassed in a vacuum chamber. The
121 moulds were axially assembled and the silicone mixture was injected using a custom
122 designed plunger and cured for 48 hours. The female moulds were mechanically removed
123 from the phantom, and the male mould was dissolved in an acetone bath. The phantom had
124 nominal constant a wall thickness of 2mm, internal diameter of 25mm, and elastic modulus of
125 1.32 MPa (Figure 1.a). A complete review of transparent silicone phantom fabrication for
126 Particle Image Velocimetry (PIV) studies can be found in review done by Yazdi et al. (2018).
127 Finally, an endovascular graft 35 mm in length and 25 mm in diameter provided by
128 department of cardiology, Christchurch hospital, New Zealand, was placed at the middle of
129 the silicone phantom (Figure 1.b).

130 A circulatory mimicking loop was developed to drive the working fluid through the
131 phantom. The fluid circuit consisted of electromagnetic flowmeter, flow straightener (150
132 mm long honeycomb pipe), piston pump, header tank, and reservoir (Figure 3). The IFC 300
133 (KROHNE Ltd, UK) flowmeter was a non-intrusive device that did not disturb flow. An
134 bespoke reciprocating piston pump was utilized to generate a physiological pulsatile flow
135 waveform. The pump incorporated a high resolution stepper motor (200 steps per revolution),
136 ball screw, piston, and cylinder. The piston rod was connected to a ball screw supported by
137 bearings at the free and motorized ends. The stepper motor was controlled using a Labview
138 program via a National Instruments 9401 digital module and 9172 CompactDAQ chassis
139 using feedback control. The reciprocating piston pump was utilized to generate a
140 physiological pulsatile flow waveform. The increased dimensions of the phantom allowed
141 greater relative precision in the fabrication of the phantom wall thickness, and thus more
142 uniform compliance. However, this change necessitated Reynolds and Womersley Number

143 matching to ensure that the experiment retained physiological relevance. Reynolds number
144 (Re) is a dimensionless parameter which defines the ratio of the inertial forces to viscous
145 forces (Equation. 2). Womersley number (α) is a dimensionless parameter in biofluid
146 mechanics which express the frequency of the ratio of the pulsation frequency to viscosity
147 (Equation 3)

$$148 \quad Re = \frac{VD}{\nu} \quad (2)$$

149 where V is the mean velocity, D is the inlet diameter and ν is the kinematic viscosity.

$$150 \quad \alpha = r \sqrt{\frac{\omega}{\nu}} \quad (3)$$

151 where r is the internal lumen radius and ω is the angular frequency.

152 The flow waveform was adopted from Geoghegan P et al. (2013); (Docherty et al.
153 2017) and scaled to match the *in-vivo* Reynolds and Womersley numbers. Maximum
154 Reynolds and Womersley numbers were 958 and 4.48, respectively. The flow rate was
155 captured at eight points on the cardiac cycle (Figure 4). It was assumed that the
156 haemodynamic outcomes of the reducing jet stream momentum during the first half of the
157 deceleration phase of systole would be clinically interesting. Hence, the rest of the
158 deceleration phase of flow was not captured. To eliminate optical distortion during the PIV
159 experimentation, the circulatory loop was filled with a 39:61 aqueous glycerol solution,
160 which has the same refractive index as the silicone phantom (1.413). The refractive index
161 matched solution was prepared by titrating glycerine to water with continuous visual
162 inspection of reductions in distortions in a checkerboard pattern placed behind the model
163 (Yousif et al. 2011). The refractive index was verified with a NAR-3T Abbe benchtop
164 refractometer (ATAGO CO., LTD, Tokyo, Japan). The working fluid had a density of 1140
165 kg/m³ and dynamic viscosity of 1.06×10^{-2} Pas which was measured experimentally using
166 Cannon–Fenske viscometer and validated with published data (Geoghegan et al. 2012, Yazdi

167 et al. 2018). The phantom was placed in a pressure box manufactured from acrylic sheet and
168 filled with working fluid. This eliminated optical distortion, mimicked the surrounding tissue
169 pressure, and also allowed control of transmural pressure and compliance. The phantom
170 outlet was connected to a header tank with a constant head pressure, provided by 400 mm
171 column of working fluid measured vertically above the centre of the phantom, to mimic the
172 impedance of the circulatory system.

173 Planar PIV was used to capture and quantify the fluid dynamics in the phantom
174 symmetry plane. Image acquisition was carried out using a TSI 4MP-LS camera (TSI Inc.,
175 Shoreview, MN, USA) which is a progressive scan interline CCD camera with 16Hz frame
176 rate. The camera had resolution of 2360×1776 pixels. The PIV camera was equipped with a
177 50 mm Nikon AF Micro-Nikkor lens and the images captured with f8 aperture size. The
178 working fluid was seeded with neutrally buoyant silver coated hollow glass spheres (Dantec
179 Dynamics S-HGS-10) with $10 \mu\text{m}$ nominal diameter. A double pulse Nd-YAG laser (New
180 Wave Solo 120 XT) and lens train was used to generate the light sheet and illuminate the
181 domain. The light sheet thickness was 1 mm which was achieved using Dantec Dynamics
182 80X74 cylindrical lens setup. To synchronize the laser pulses and image capture, a TSI
183 synchronizer was used. TSI Insight 4G software was employed to capture the images and
184 process the images into velocity maps.

185 Light reflection from the wall boundary of the model, stationary objects and laser
186 flare can cause error in the displacement vectors calculation. Therefore, to enhance the signal
187 to noise ratio prior to cross-correlation, subtraction of average intensity background and
188 intensity capping was performed (Raffel et al. 2018). A particle displacement vector field was
189 computed across the images using a cross-correlation method. The analysis was phased-
190 locked with 25 pair of images captured for each eight time points shown in Figure 4.
191 Processing also consisted of the ensemble averaging PIV algorithm to compute the vector

192 field at each time point. A recursive Nyquist iterative grid generation engine was used with
193 the start and final window dimensions of 64*64 and 32*32 pixels respectively and a window
194 grid overlap factor of 50% was adopted. The post processing included vector validation with
195 interpolation used when local vector disagreement surpassed an arbitrary threshold. The
196 resulting velocity fields were plotted using Tecplot 360 data presentation software.

197 **Results**

198 Figure 5.a shows the fluid velocity decreases along the centreline of the phantom distal of the graft
199 outlet at the peak flow rate. In data not explicitly shown, this distal reduction in velocity was
200 observed at all times. The pattern is evident in the velocity maps shown in Figure 6. The velocity of
201 the jet increased as flow accelerated to the peak of the cycle; however, this was not observable
202 spatially. Proximal to the phantom walls during peak flow, a low velocity region can be seen close to
203 the distal end of the graft (Figure 5.b). Figure 6 shows time evolving velocity maps during the
204 acceleration and deceleration phase of systole. A jet flow was observed at the trailing edge of the
205 graft which diffuses through to the end of the phantom. However, the low velocity region observed
206 in Figure 5.b close to the wall remains persistent through all time steps recorded.

207 To show recirculating flow, velocity streamlines and vectors are shown at the graft
208 trailing edge (Figure 7). Noticeable recirculation was initiated at the trailing edge during
209 acceleration (t_4). The recirculation increased in size as flow accelerated to the peak flow.
210 However, the recirculation zone reduced in size as the flow decelerated to t_7 , and there was
211 no observation of complete recirculation at this time point. This transition of velocity at the
212 phantom wall distal to the graft from forward at t_3 to reversed at peak flow, then forward at t_8
213 is indicative of oscillating shear stress.

214 Figure 8 shows the radial shear rate profiles at $X_{(axial)}/D_{(radial)}=0.07$ away from the
215 graft outlet for the onset, peak and end of recirculation observed in Figure 7. Low shear rates
216 were observed in the centre of the lumen and increased close to the wall. The near wall
217 oscillation and sudden changes in shear rate became more severe as the flow accelerated to
218 the peak followed by a drop to mid deceleration phase. The negative shear rate value near the
219 centre of the lumen at peak flow was not due to the recirculation. No particular
220 haemodynamic behaviour was observed at the centre of the lumen at the graft trailing edge.
221 In fact, the negative value was due to the confounding effect in the data. The confounding

222 effects include micro air bubbles trapped between the rings on the exterior surface of the
223 phantom during pressure box filling or fluid circuit. The air bubbles caused an oversaturation
224 of the light and biased the cross-correlation at this region.

225 **Discussions**

226 The flow dynamics in a grafted silicone phantom was examined to investigate the potential
227 flow disturbances downstream of the graft. It was hypothesized that compliance mismatch
228 between the graft and artery affect the haemodynamics. The axial velocity gradient along the
229 artery showed the effect of the compliance mismatch. The velocity was higher at the centre of
230 graft outlet and decreased downstream of the graft. The flow velocity components
231 perpendicular to the wall shown in Figure 7 indicate positive transmural pressure and dilation
232 of the compliant phantom. The velocity was lower in the phantom region compared to the
233 graft region in accordance with the conservation of mass principle. This is in agreement with
234 Casciaro et al. (2018) who showed a strong jet at the graft outlet in the iliac artery in
235 computational simulation. Hence, the agreement between the CFD study and the PIV results
236 provides validity to the observations.

237 The observed low velocity region proximal to the phantom wall and flow separation
238 at graft trailing edge can be associated with the compliance mismatch between the graft and
239 parent artery. During the late acceleration and early deceleration phases, the diameter of the
240 phantom was higher than the effectively rigid graft thus inducing recirculation zone. The
241 strongest recirculation was observed at peak flow. The flow pattern observed was similar to
242 the well-known step wall flow pattern (Le et al. 1997). As flow further decelerates (t8), the
243 artery contracted to its natural diameter and the effect of compliance mismatch is minimal.

244 Another potential reason for recirculation was the presence of the metal graft
245 wireframe leading to local instability in flow at the wall. Benard et al. (2003) observed intra-

246 stent-graft hemodynamics and reported the existence of recirculation at three regions between
247 the strut wire mesh. While not reported by Benard et al. (2003), these recirculation regions
248 may propagate into the distal region and contribute to the recirculation patterns observed in
249 Figure 7. However, circulation was not observed at t_3 or t_8 . This potentially implies that the
250 recirculation was caused by compliance mismatch at the graft-phantom boundary, and not by
251 the mesh struts. The flow disturbances downstream of the grafts were hypothesized to be
252 most likely due to the compliance mismatch between the graft and parent artery, and less
253 likely due to the geometry of the mesh that leads to smaller regions of recirculation
254 (Kolandaivelu et al. 2011). However, the current study lacks a rigid comparator to ensure that
255 the recirculation was only due to the compliance mismatch and if similar haemodynamic
256 behaviour occurs in cases wherein calcification distal of the graft causes stiffening of the
257 arterial wall.

258 High shear rate fluctuation at peak flow (Figure 8) was associated with the changes in
259 the recirculation region. It has been reported that flow recirculation and separation can induce
260 oscillating or low wall shear stress proximal to the wall which are key factors for endothelial
261 cell damage, intimal thickening and atherosclerosis initiation (Rouleau et al. 2010; Wentzel et
262 al. 2012; Meng et al. 2014). A CFD study by Raptis et al. (2017) showed considerable
263 reduction of post-operative WSS compared to physiological values. Hence, the low velocity
264 magnitude, recirculation, and shear rate fluctuation observed in Figures 7 and 8 is in
265 agreement with these findings and implies a potential for endothelial cell damage, intimal
266 thickening and may ultimately lead to restenosis at the graft trailing edge. Increased
267 understanding of stented haemodynamics may reduce the rate of EVAR patients who
268 currently experience limb occlusion within 6 months of stent-graft implant (3-10%)
269 (Maldonado et al. 2007; Mestres et al. 2009).

270 The carotid artery waveform was scaled and used for this study to match the typical
271 Reynolds and Womersley number in the iliac artery. However, the Womersley number was
272 selected from the lower end of the feasible scale (San and Staples 2012). This low simulated
273 Womersley value may have led to observation of smaller recirculation haemodynamics than
274 could occur in typical patients. While the physiological iliac waveform sometimes exhibits a
275 small backflow during diastole, the effect on systolic haemodynamics is minimal. Although
276 the backflow was not investigated in this study, it may lead to recirculation distal of the stent
277 graft due to compliance mismatch. This study measured the velocity field during systole for
278 which the carotid and iliac artery shows similar waveforms. In addition, the haemodynamic
279 disturbances at the graft trailing edge were due to pressure changes and compliance
280 mismatch, not flow direction.

281 The phantom used in this experiment was designed to closely mimic physiological
282 conditions. However, the optical opacity of the graft meant that flow within the graft region
283 was not captured. Therefore, no conclusion could be drawn regarding the flow disturbances
284 within the graft. However, the graft lumen is reasonably rigid and many CFD studies have
285 thus been able to accurately model intra graft haemodynamics (Karmonik et al. 2011;
286 Polańczyk et al. 2012; Polanczyk et al. 2015; Boland et al. 2016; Karanasiou et al. 2017;
287 Raptis et al. 2018; Tasso et al. 2018).

288 The lack of specific intra-graft haemodynamics does not affect the observation of the
289 flow disturbances downstream of the graft. At some stages of the cardiac cycle, the shear rate
290 observed was less than 100 s^{-1} . In, contrast to blood, which exhibits non-Newtonian
291 behaviour for shear rates below 100 s^{-1} (Waite and Fine 2007), the working fluid used in this
292 study was Newtonian. Therefore, using non-Newtonian fluid might yield improved outcomes.

293 The phantom geometry used in this research was highly simplified. The transition
294 from the abdominal aorta to the common arteries includes bifurcation, curvature, and

295 tortuosity that was not included in the phantom. Furthermore, in cases wherein EVAR is
296 necessary, the geometry is often affected by aneurysm. However, modelling the complex
297 geometry of the intra stent-graft region was not deemed necessary in this research that
298 concentrated on the haemodynamics observed at the transition of the rigid graft to the
299 compliant phantom. To observe recirculation at the trailing edge of the stent-graft, only the
300 primary flow characteristics and the vessel mechanical properties were desired. Boersen et
301 al. (2017) developed a more precise, but effectively rigid model of the EVAR to enable PIV
302 analysis of haemodynamic features in the renal and iliac artery. The researchers observed
303 some interesting effects due to the bifurcation, which this present study was not intended to
304 capture. However, Boersen et al. stated that the use of a more compliant model usually results
305 in lower WSS and shear rates. Geoghegan PH et al. (2017) study also showed that wall
306 rigidity leads to overestimation of WSS by 61%.

307 Similar to this study, Boersen et al. (2017) did not consider out of plane flow. The out
308 of plane flow potentially generated by complex geometry of the EVAR lumen is transverse to
309 recirculation characteristics, would be very difficult to capture, and may ultimately make it
310 difficult to capture the recirculation in the primary flow. In particular, planar PIV uses a light
311 sheet to capture motion of particles within the light sheet, not transverse to it. Hence, while a
312 more accurate model may have yielded more accurate flow dynamics, the ability to capture
313 such dynamics using planar PIV was expected to be limited. If observation of out of plane
314 flows was deemed necessary, stereo-PIV or tomographic PIV (Nguyen et al. 2019; Medero et
315 al. 2020) or phase contrast MRI could be utilised (Yamashita et al. 2007).

316 Since recirculation is an important clinical parameter for restenosis risk, it is thus also
317 an important consideration during stent-graft testing. Hence, experimental processes that
318 utilise fluid/boundary interaction are critical to enable observation of stent-grafted

319 haemodynamics. PIV offers a unique ability to observe such flow patterns in-vitro. Future
320 PIV studies may enable stent-graft design optimisation and thus improve patient outcomes.

321 **Conclusion**

322 PIV was used to investigate the effect of compliance mismatch between silicone phantom and
323 endovascular graft on flow disturbances and limb occlusion. This study showed that it is
324 possible to assess the elements of the performance of endovascular grafts using PIV. The
325 results illustrated that the compliance mismatch between the graft and parent artery induces
326 flow separation and shear stress oscillation proximal to the wall and trailing edge of the graft.
327 These flow patterns can lead to intimal thickening, limb occlusion and graft blockage. In
328 addition, the flow separation became more severe at peak flow. This in turn shows the
329 importance of conducting pulsatile flow experiments. The outcomes emphasize the need to
330 assess candidate endovascular graft designs in compliant phantom under pulsatile flow
331 conditions.

332 **References**

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334

335 **Figure Captions**

336 Figure 1. Elements used in the experiment (a) Compliant silicone phantom of iliac artery, (b)
337 endovascular graft

338 Figure 2. An element of the compliant phantom with unit width, height, and length

339 Figure 3. Schematic diagram of circulatory mimicking loop: A) reciprocating piston pump,
340 B) flow straightener, C) electromagnetic flowmeter, D) silicone phantom in pressure box, E)
341 header tank with weir, F) aortic graft

342 Figure 4. Pulsatile flow waveform for one cardiac cycle with phase location at point of
343 interest ($t/T = (t_1) 0.109, (t_2) 0.153, (t_3) 0.219, (t_4) 0.263, (\text{peak}) 0.307, (t_6) 0.351, (t_7) 0.395,$
344 $(t_8) 0.461$)

345 Figure 5. Velocity magnitude distribution from graft trailing edge through phantom outlet at
346 peak flow (t_5); (a) along the axis, (b) near the wall ($Y/D=0.04$)

347 Figure 6. Time evolving velocity map for all measured time points locations on the cardiac
348 cycle. Note that the dominant flow direction is right to left, and the right edge of the plot is
349 fixed to the trailing edge of the graft. The figures are one diameter high, three diameters
350 wide, and have a true aspect ratio.

351 Figure 7. Velocity streamlines at $t_3, t_4, \text{peak flow}, t_6, t_7,$ and t_8 . The plots are zoomed at
352 proximal trailing edge of the graft to show the flow disturbances easier. X/D represents
353 distance from the trailing edge of the stent graft. Note the magnification of the figures.

354 Figure 8. Radial shear rate at $X/D= 0.07$ from trailing edge of the graft outlet at $t_3, \text{peak flow},$
355 and t_8 time points