



# EXPERIENCE OF TESTING NOVEL HULL FORMS AND PROPULSION SYSTEMS FOR SUB IMO VESSELS

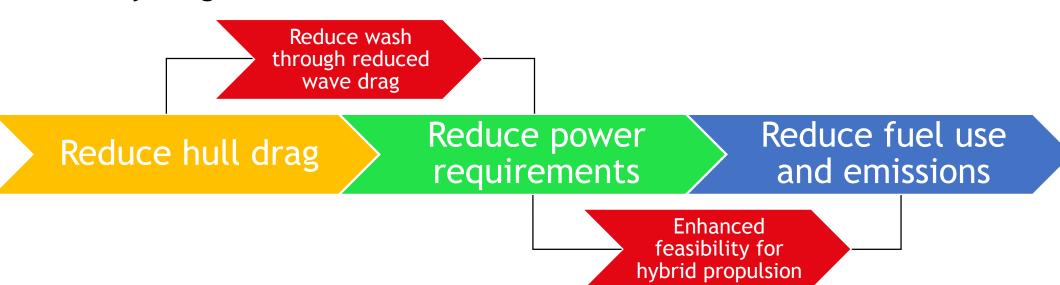
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WITH THANKS TO HERMAN FOSTVEDT AND JACK CUNNINGHAM-BURLEY

### INTRODUCTION

#### Challenges for Sub IMO Vessels

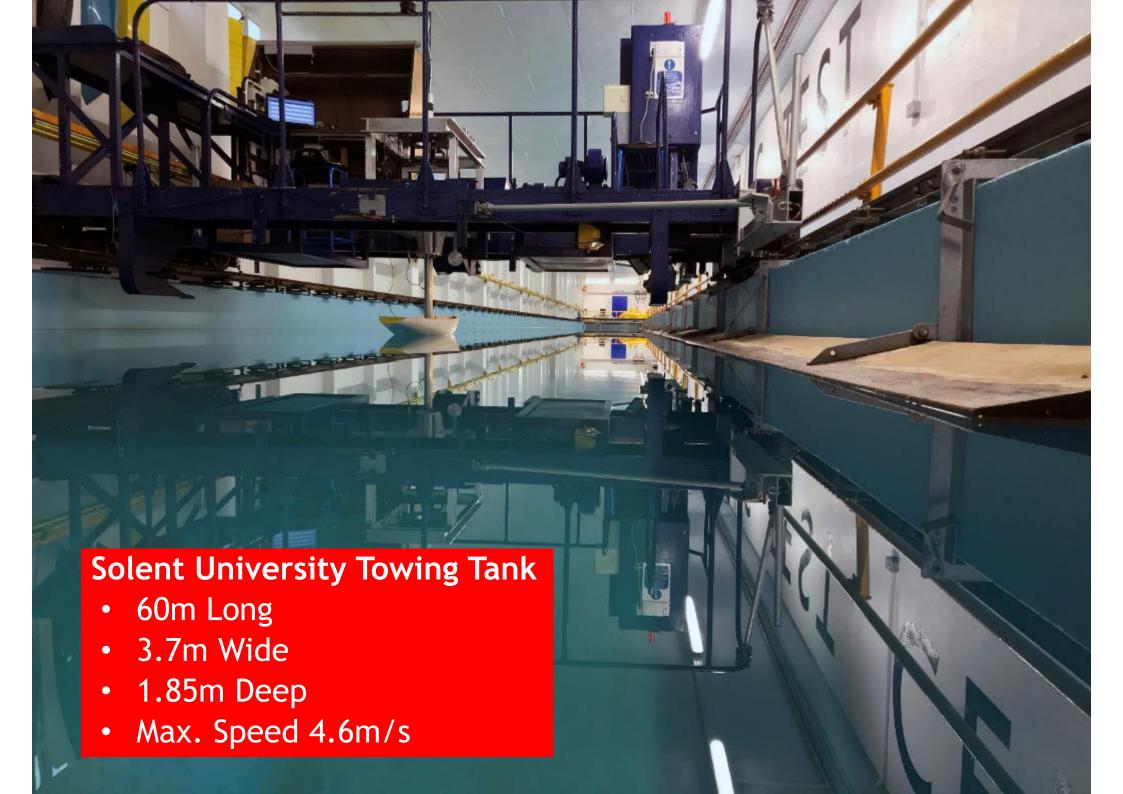
- Current issues
  - Exhaust hydrocarbon emissions close focus on diesel engines and particulate emissions,  $NO_x$  and  $SO_x$ .
  - Wash and effects on local environment.
  - Noise pollution.
  - Oily bilge water release.
  - Recycling at the end-of-life.



### INTRODUCTION

#### Recent Relevant Undergraduate Projects

- Pilot vessel with a novel bow design to reduce motions in waves and added resistance due to waves.
- Hydrofoil assisted yachts.
- Drag reduction through forced air flow.
- Use of winglets to enhance performance on a traditional long keel yacht.
- 30' cruising yacht with no on-board fossil fuel power.
- 14.34m LOA stabilised low drag mono-hull motor vessel.
- High-speed SAR boat with investigation into bow design, drag and sea-keeping.



### INTRODUCTION

Study Based on Undergraduate Experimental Work

• Use AIS data to get a "real" duty cycle data-set for two workboats - a pilot launch and harbour patrol vessel.

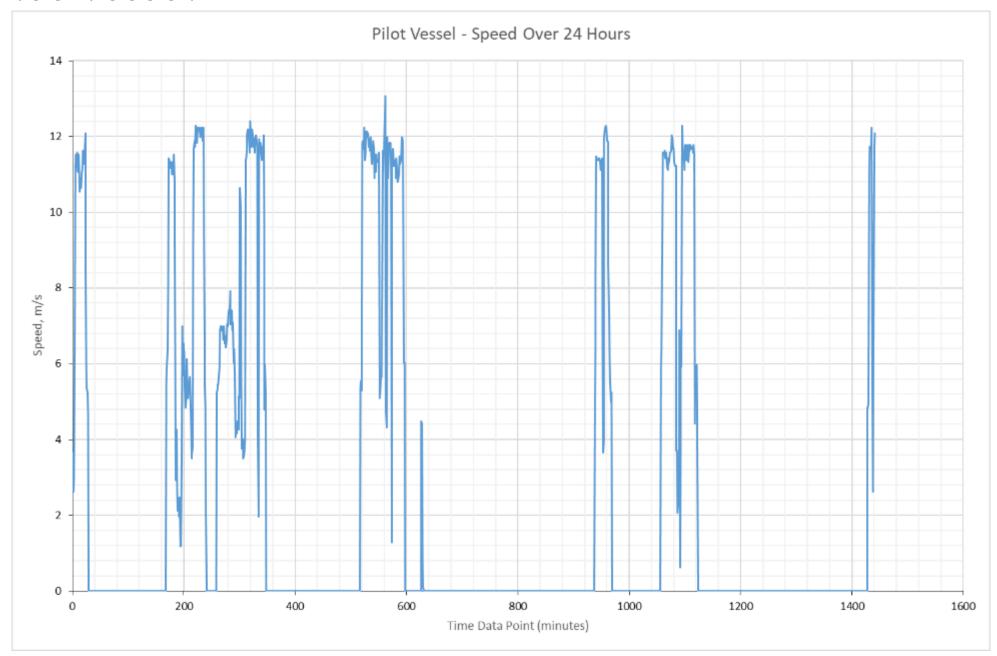
 For a series of conventional and "novel" hull forms assess the hull resistance using theoretical methods and data from the towing tank.

 Use the resistance data and AIS data to estimate the shaft power and daily fuel requirements.

 Investigate theoretical fuel savings from replacing diesel power with hybrid power for a range of power settings.

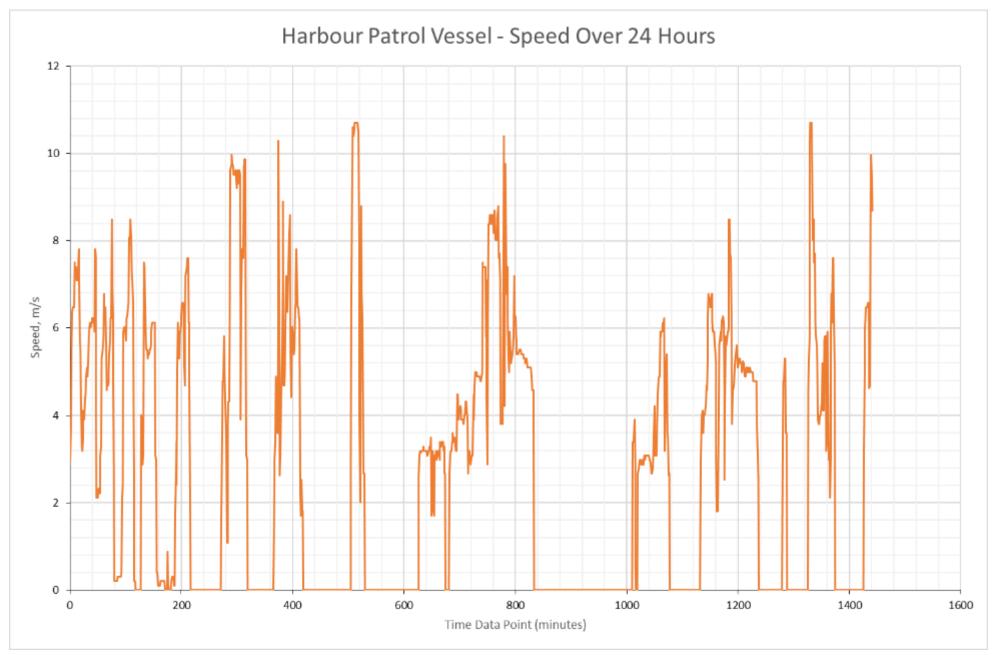
# AIS DERIVED DATA

#### Pilot Vessel



### AIS DERIVED DATA

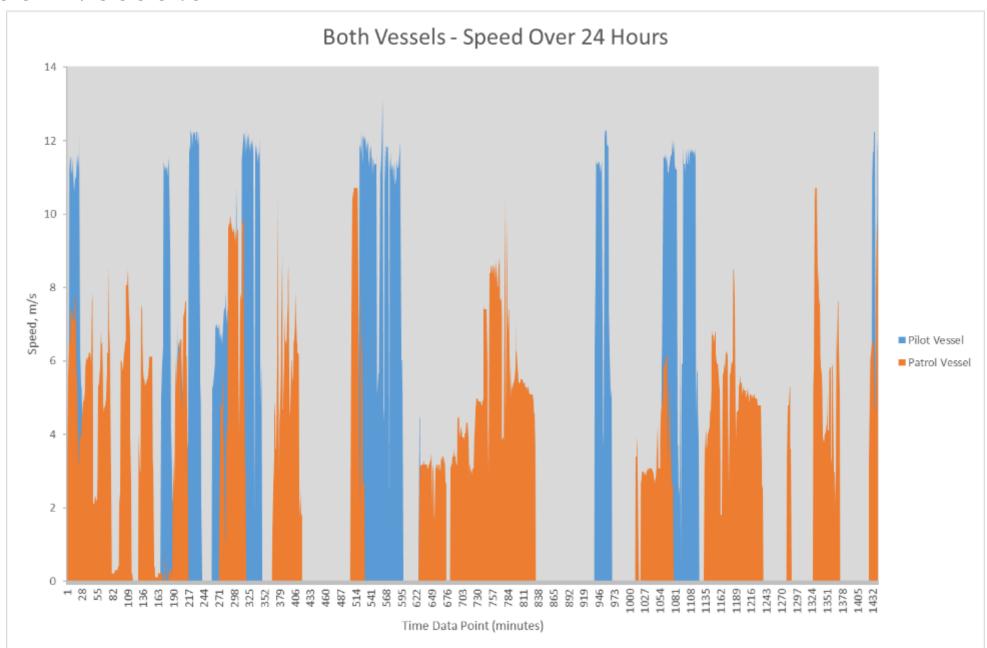
#### Patrol Vessel



### AIS DERIVED DATA

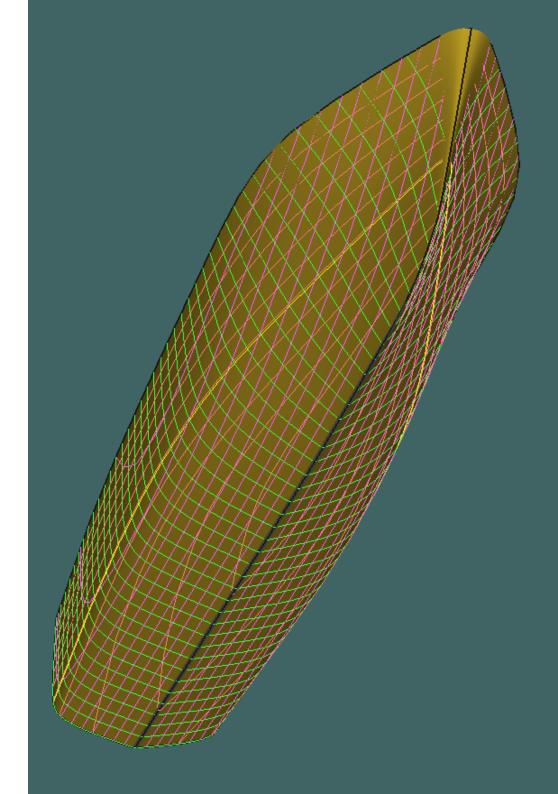
#### Both Vessels

Maximum Speed (knots) 25.40 20.80
Mean Speed (including zeros) 2.34 2.65
Mean Speed (underway) 8.90 5.00
Distance (Nautical Miles) 111.5 123.00



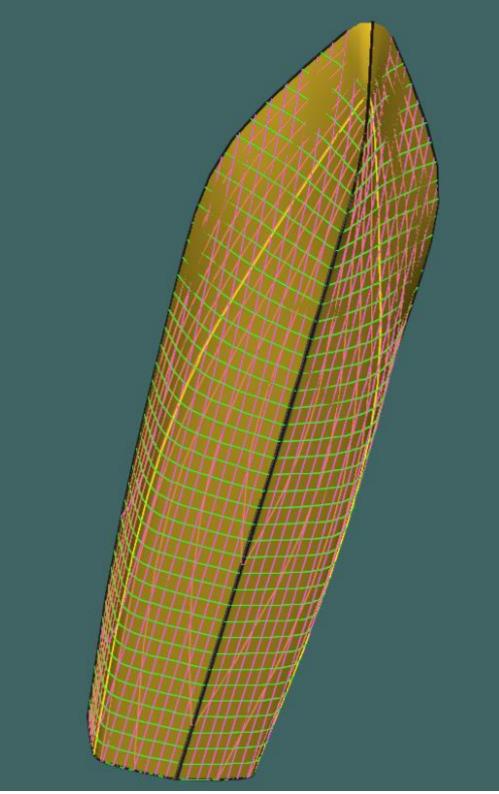
#### Baseline NPL 100A Hull

- Bailey, D., 1976, The NPL High Speed Round Bilge Displacement Hull Series, Maritime Technology Monograph No. 4., Royal Institution of Naval Architects.
- Scaled to a displacement of 10t giving a LWL of 14.15m.
- Speeds predicted via the Wolfson Unit's Power Prediction Program, including a skeg.
- L/B ratio of 6.27 low drag but not very representative of vessels in service.



#### Traditional Launch Hull

- Based on the NPL 100A but scaled to a L/B ratio of 4.17 representing a more typical workboat/launch.
- Scaled to a displacement of 10t giving a LWL of 12.36m.
- Speeds predicted via the Wolfson Unit's Power Prediction Program, including a skeg.
- Speeds below 6 knots were not available linear interpolation used instead.





Laboratory Model

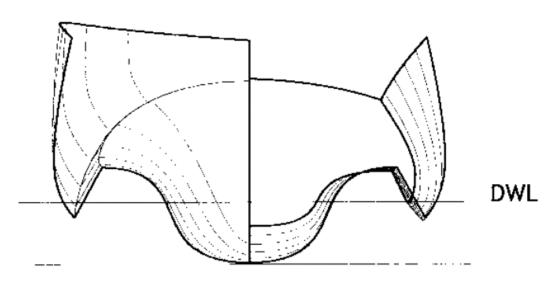
- Model used for student laboratory work.
- Scaled to 10t displacement
- Waterline Length 11.45m





### "Jupiter"

- Stabilised monohull
- Scaled to a displacement of 10t giving a LWL of 14.67m
- Speeds below 4.8 knots and above 23.2 knots were not available - linear interpolation used instead.





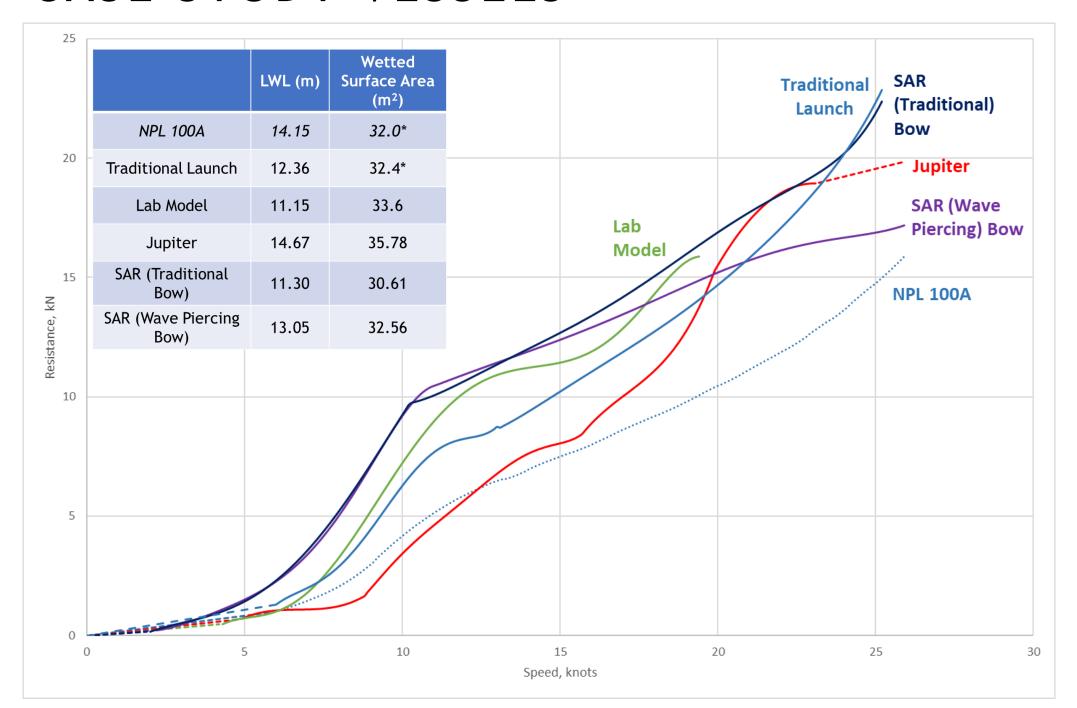


#### SAR Rib

- Tested with a "traditional" and "Wave Piercing" bow, creating two data sets.
- Scaled to 10t displacement
- Waterline Length 11.30m. (traditional bow) and 13.06m (wave piercing bow).







#### Comparative Data

|                         | Displacement (t) | LWL (m) | Wetted Surface<br>Area (m²) | Max. Shaft<br>Power (Patrol<br>Cycle) (kW) | Max. Shaft<br>Power (Pilot<br>Cycle) (kW) |
|-------------------------|------------------|---------|-----------------------------|--|---|
| NPL 100A                | 10               | 14.15   | 32.0*                       | 219  | 370                                       |
| Traditional Launch      | 10               | 12.36   | 32.4*                       | 310  | 554                                       |
| Lab Model               | 10               | 11.15   | 33.6                        | 295**                                      | 295**                                     |
| Jupiter                 | 10               | 14.67   | 35.78                       | 340  | 478                                       |
| SAR (Traditional Bow)   | 10               | 11.30   | 30.61                       | 350  | 543                                       |
| SAR (Wave Piercing Bow) | 10               | 13.05   | 32.56                       | 311  | 411                                       |

\* Excludes Skeg \*\* Limited to 19.4 knots

#### Comparative Data

|                         | Max. Shaft Power<br>(Patrol Cycle) (kW) | Daily Fuel<br>Requirement<br>(Patrol Cycle) (kg) | Max. Shaft Power<br>(Pilot Cycle) (kW) | Daily Fuel<br>Requirement<br>(Pilot Cycle) (kg) |
|-------------------------|---|--|--|---|
| NPL 100A                | 219                                     | 129  | 370                                    | 235   |
| Traditional Launch      | 310                                     | 182  | 554                                    | 340   |
| Lab Model               | 295*                                    | 207  | 295*                                   | 276   |
| Jupiter                 | 340                                     | 138  | 478                                    | 341   |
| SAR (Traditional Bow)   | 350                                     | 239  | 543                                    | 371   |
| SAR (Wave Piercing Bow) | 311                                     | 234  | 411                                    | 326   |

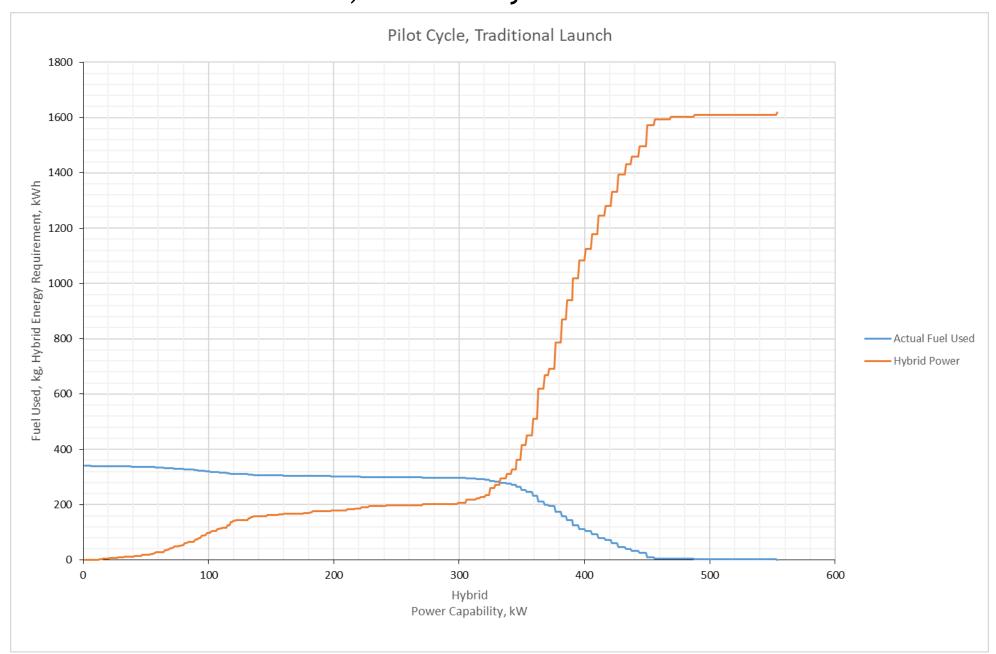
<sup>\*</sup> Limited to 19.4 knots

#### Important Assumptions

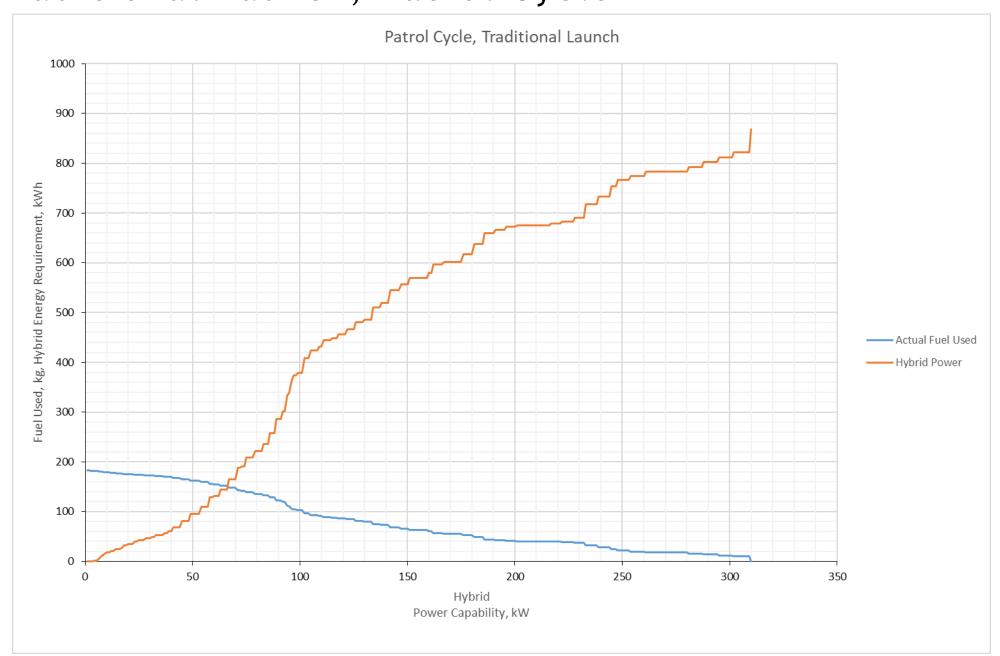
- At low power settings electrical propulsion only is used
- At a threshold setting, diesel power only is used
- Assumed QPC 0.55, SFC 210g/kWh

| Traditional Hull Hybrid Power Available in kW |     |       | Daily Diesel Fuel<br>Requirement (Pilot<br>Cycle) (kg) | Daily Electrical<br>Power<br>Requirement (Pilot<br>Cycle) (kWh) |  |
|---|-----|-------|--|---|--|
| 0   | 182 | 0     | 340  | 0   |  |
| 25  | 174 | 42.2  | 339  | 7.1   |  |
| 50  | 162 | 95.9  | 339  | 18.7  |  |
| 75  | 139 | 208.0 | 330  | 46.6  |  |
| 100   | 103 | 378.4 | 320  | 96.9  |  |

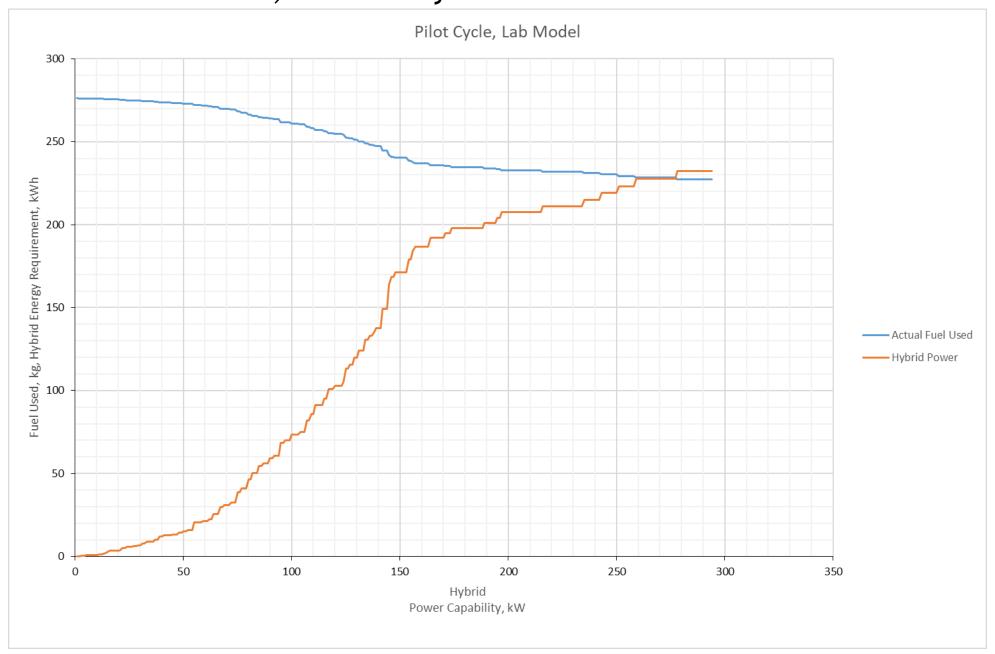
Traditional Launch, Pilot Cycle



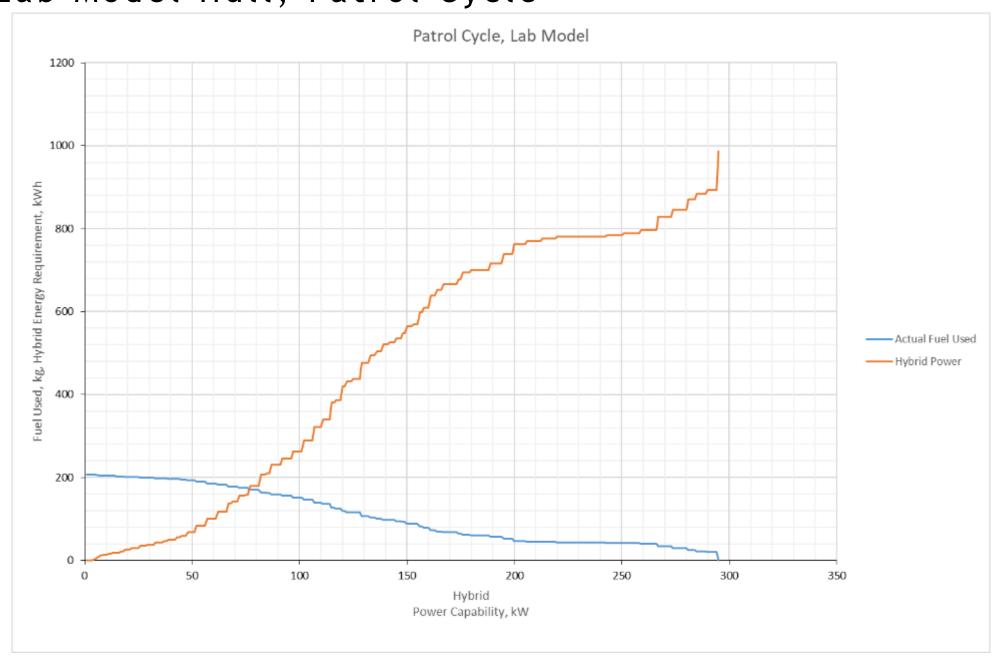
Traditional Launch, Patrol Cycle



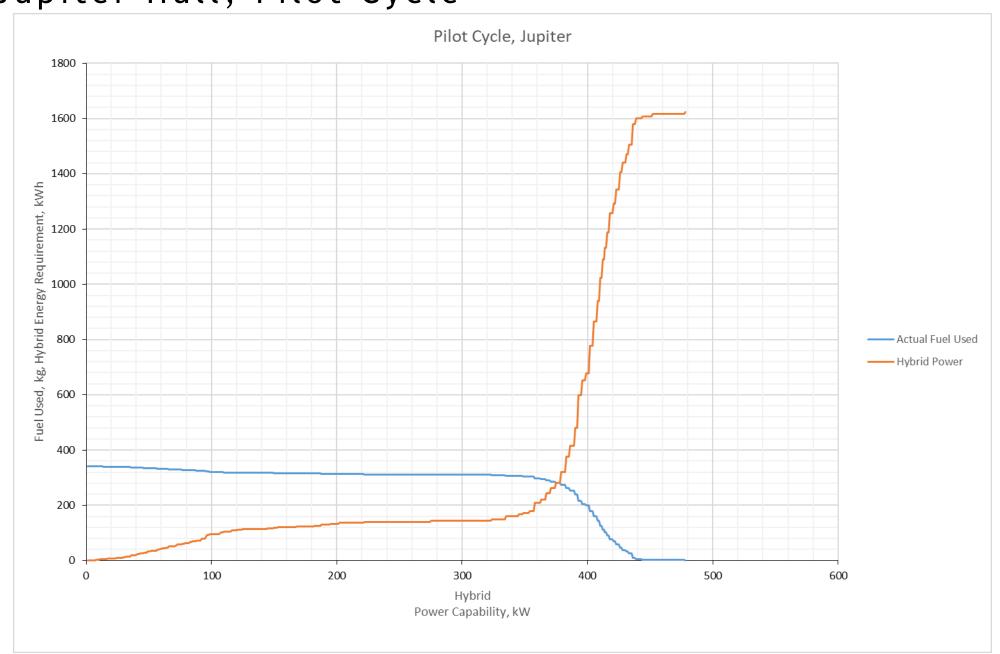
Lab Model Hull, Pilot Cycle



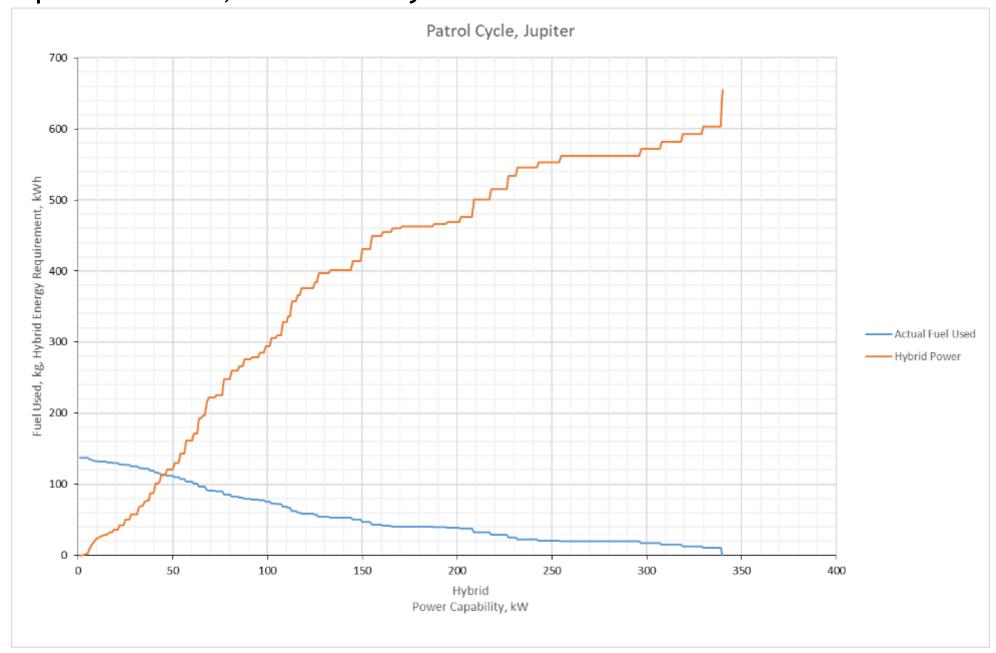
Lab Model Hull, Patrol Cycle



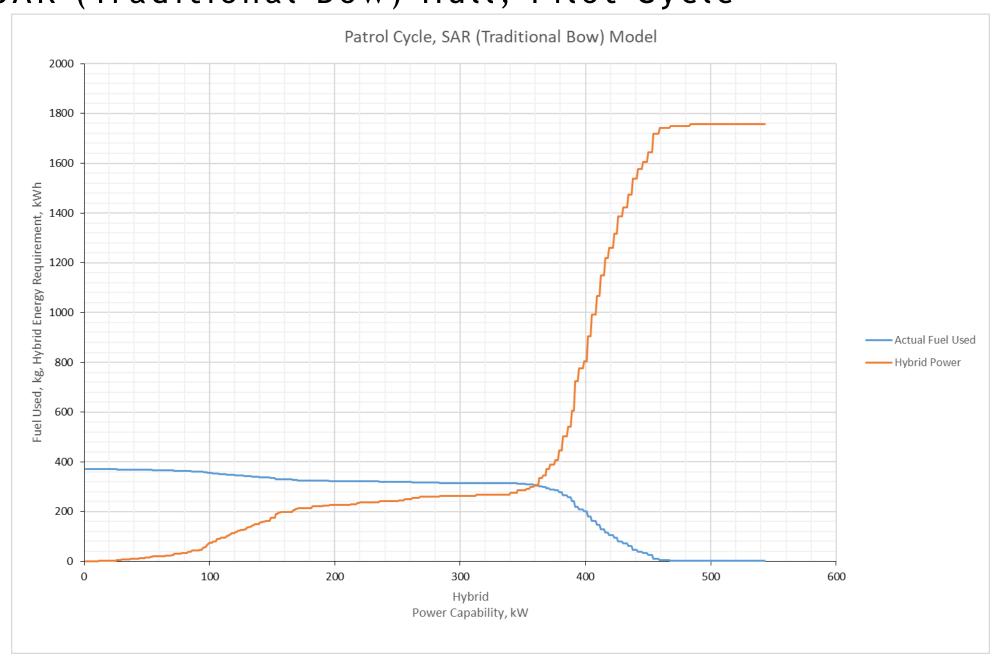
Jupiter Hull, Pilot Cycle



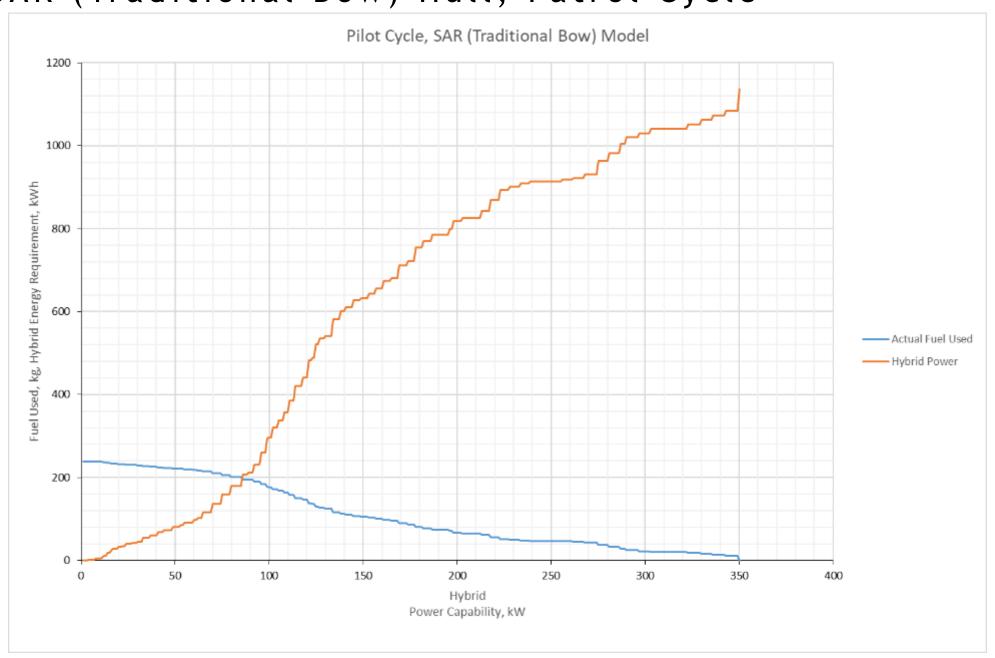
Jupiter Hull, Patrol Cycle



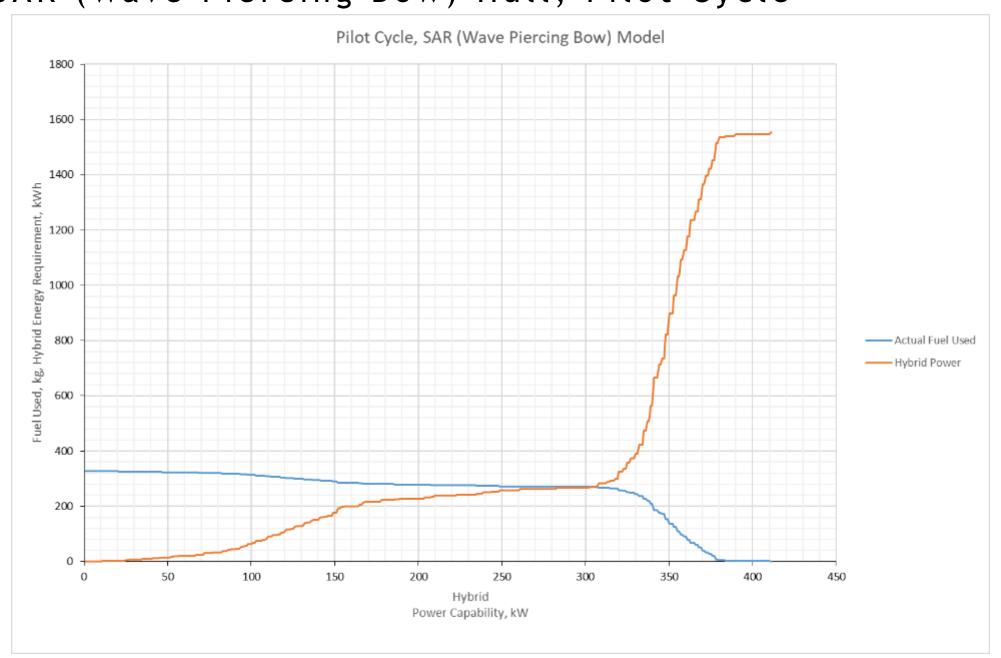
SAR (Traditional Bow) Hull, Pilot Cycle



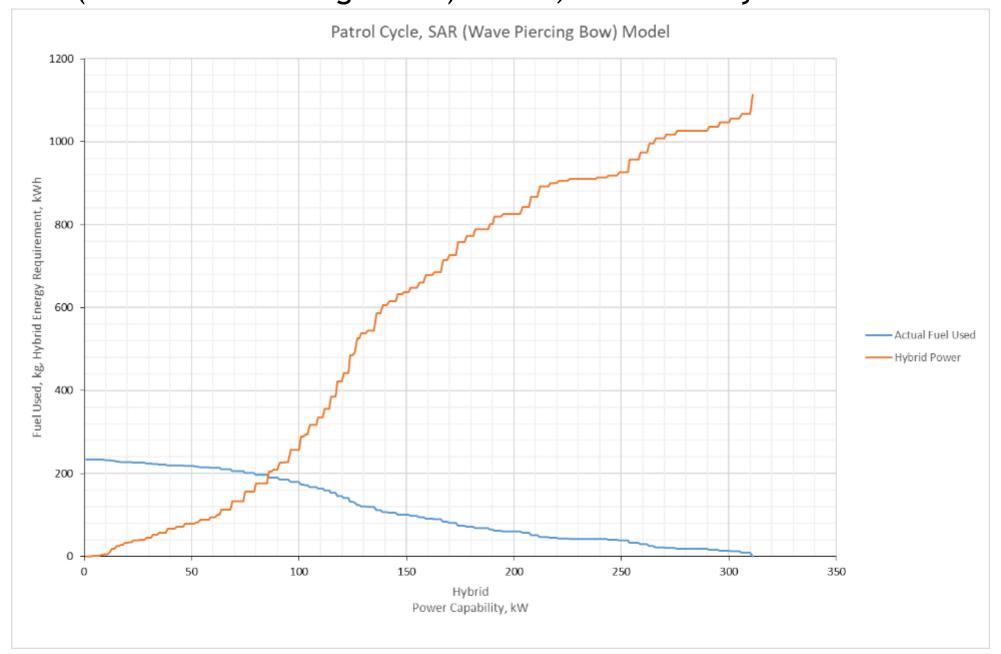
SAR (Traditional Bow) Hull, Patrol Cycle



SAR (Wave Piercing Bow) Hull, Pilot Cycle



SAR (Wave Piercing Bow) Hull, Patrol Cycle



| 24 Hour Cycle Fuel Requirements, kg |             |          |           |        |         |        |                   |        |                     |        |  |
|-------------------------------------|-------------|----------|-----------|--------|---------|--------|-------------------|--------|---------------------|--------|--|
| Hybrid                              | Traditional | Workboat | Lab Model |        | Jupiter |        | SAR (Traditional) |        | SAR (Wave Piercing) |        |  |
| Power, kW                           | Pilot       | Patrol   | Pilot     | Patrol | Pilot   | Patrol | Pilot             | Patrol | Pilot               | Patrol |  |
| 0                                   | 340         | 182      | 276       | 207    | 341     | 137    | 371               | 239    | 326                 | 234    |  |
| 25                                  | 339         | 174      | 275       | 201    | 339     | 127    | 370               | 230    | 325                 | 226    |  |
| 50                                  | 336         | 162      | 273       | 193    | 334     | 112    | 368               | 222    | 323                 | 217    |  |
| 75                                  | 330         | 139      | 268       | 174    | 329     | 90     | 364               | 205    | 320                 | 201    |  |
| 100                                 | 320         | 103      | 261       | 152    | 321     | 76     | 355               | 176    | 313                 | 180    |  |

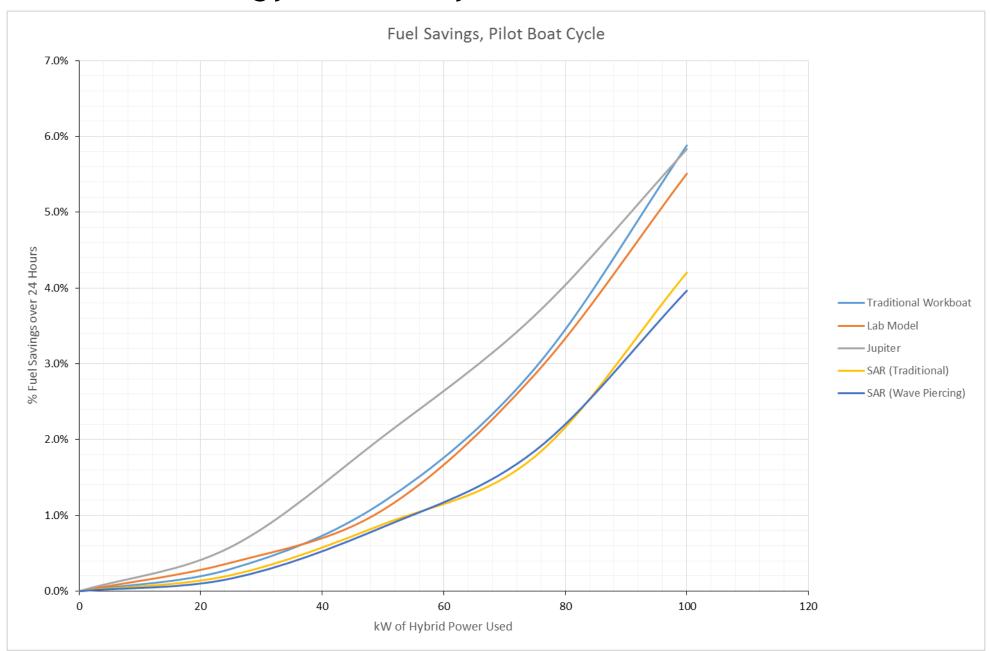
| 24 Hour Hybrid Power Requirements, kWh |             |            |           |        |         |        |                   |        |                     |        |  |
|--|-------------|------------|-----------|--------|---------|--------|-------------------|--------|---------------------|--------|--|
| Hybrid                                 | Traditional | l Workboat | Lab Model |        | Jupiter |        | SAR (Traditional) |        | SAR (Wave Piercing) |        |  |
| Power, kW                              | Pilot       | Patrol     | Pilot     | Patrol | Pilot   | Patrol | Pilot             | Patrol | Pilot               | Patrol |  |
| 0                                      | 0           | 0          | 0         | 0      | 0       | 0      | 0                 | 0      | 0                   | 0      |  |
| 25                                     | 7.1         | 42.2       | 5.8       | 29.6   | 8.9     | 50.1   | 3.4               | 39.8   | 4.1                 | 38.8   |  |
| 50                                     | 18.7        | 95.9       | 15.0      | 68.2   | 32.5    | 120.7  | 15.2              | 80.9   | 14.7                | 78.2   |  |
| 75                                     | 46.6        | 208        | 38.5      | 157.1  | 58.5    | 225.1  | 31.0              | 158.7  | 30.3                | 155.4  |  |
| 100                                    | 96.9        | 378.4      | 73.3      | 263.4  | 94.1    | 293.6  | 73.9              | 296.4  | 63.2                | 256.4  |  |

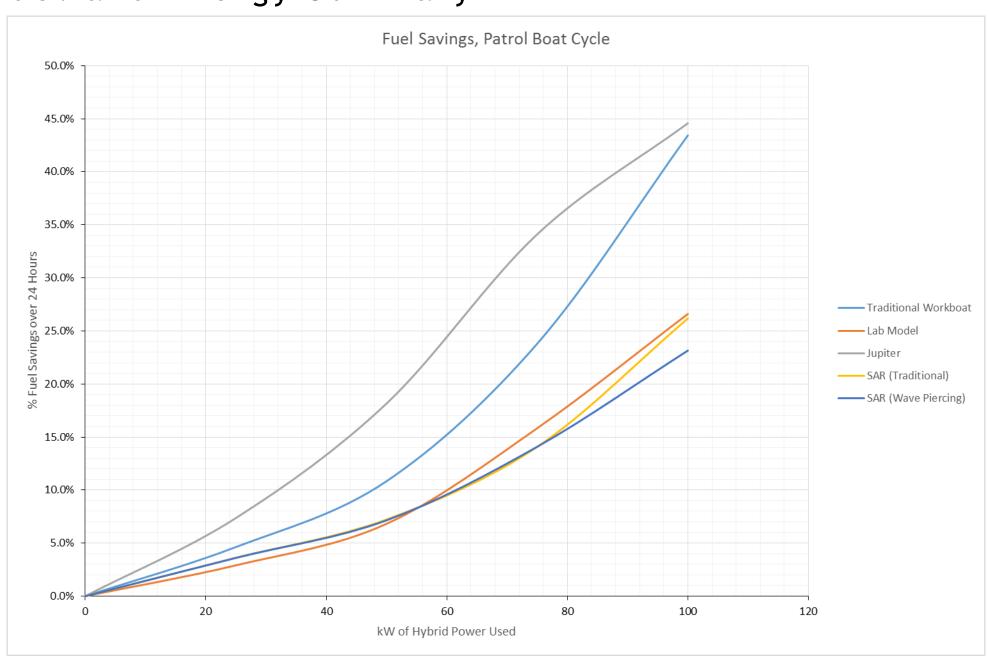
| 24 Hour Cycle Fuel Savings, kg |                      |        |           |        |         |        |                   |        |                     |        |  |
|--------------------------------|----------------------|--------|-----------|--------|---------|--------|-------------------|--------|---------------------|--------|--|
| Hybrid                         | Traditional Workboat |        | Lab Model |        | Jupiter |        | SAR (Traditional) |        | SAR (Wave Piercing) |        |  |
| Power, kW                      | Pilot                | Patrol | Pilot     | Patrol | Pilot   | Patrol | Pilot             | Patrol | Pilot               | Patrol |  |
| 0                              | 0                    | 0      | 0         | 0      | 0       | 0      | 0                 | 0      | 0                   | 0      |  |
| 25                             | 1                    | 8      | 1         | 6      | 2       | 10     | 1                 | 9      | 1                   | 8      |  |
| 50                             | 4                    | 20     | 3         | 14     | 7       | 25     | 3                 | 17     | 3                   | 17     |  |
| 75                             | 10                   | 43     | 8         | 33     | 12      | 47     | 7                 | 34     | 6                   | 33     |  |
| 100                            | 20                   | 79     | 15        | 55     | 20      | 61     | 16                | 63     | 13                  | 54     |  |

| 24 Hour Hybrid Power Requirements, kWh |             |            |           |        |         |        |                   |        |                     |        |  |
|--|-------------|------------|-----------|--------|---------|--------|-------------------|--------|---------------------|--------|--|
| Hybrid                                 | Traditional | l Workboat | Lab Model |        | Jupiter |        | SAR (Traditional) |        | SAR (Wave Piercing) |        |  |
| Power, kW                              | Pilot       | Patrol     | Pilot     | Patrol | Pilot   | Patrol | Pilot             | Patrol | Pilot               | Patrol |  |
| 0                                      | 0           | 0          | 0         | 0      | 0       | 0      | 0                 | 0      | 0                   | 0      |  |
| 25                                     | 7.1         | 42.2       | 5.8       | 29.6   | 8.9     | 50.1   | 3.4               | 39.8   | 4.1                 | 38.8   |  |
| 50                                     | 18.7        | 95.9       | 15.0      | 68.2   | 32.5    | 120.7  | 15.2              | 80.9   | 14.7                | 78.2   |  |
| 75                                     | 46.6        | 208.2      | 38.5      | 157.1  | 58.5    | 225.1  | 31.0              | 158.7  | 30.3                | 155.4  |  |
| 100                                    | 96.9        | 378.4      | 73.3      | 263.4  | 94.1    | 293.6  | 73.9              | 296.4  | 63.2                | 256.4  |  |

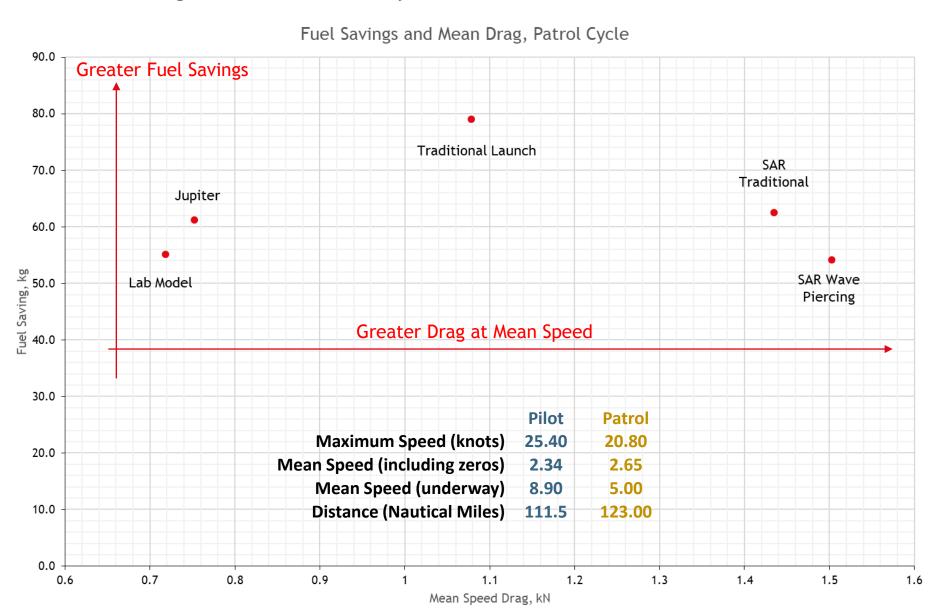
| 24 Hour Cycle Fuel Savings, % |             |            |           |        |       |         |       |                   |       |                     |  |
|-------------------------------|-------------|------------|-----------|--------|-------|---------|-------|-------------------|-------|---------------------|--|
| Hybrid                        | Traditional | l Workboat | Lab Model |        | Jup   | Jupiter |       | SAR (Traditional) |       | SAR (Wave Piercing) |  |
| Power, kW                     | Pilot       | Patrol     | Pilot     | Patrol | Pilot | Patrol  | Pilot | Patrol            | Pilot | Patrol              |  |
| 0                             | 0.0%        | 0.0%       | 0.0%      | 0.0%   | 0.0%  | 0.0%    | 0.0%  | 0.0%              | 0.0%  | 0.0%                |  |
| 25                            | 0.3%        | 4.6%       | 0.4%      | 2.9%   | 0.6%  | 7.4%    | 0.2%  | 3.6%              | 0.2%  | 3.6%                |  |
| 50                            | 1.2%        | 10.8%      | 1.1%      | 6.8%   | 2.0%  | 18.2%   | 0.9%  | 7.2%              | 0.8%  | 7.1%                |  |
| 75                            | 2.9%        | 23.8%      | 2.9%      | 15.8%  | 3.6%  | 34.1%   | 1.8%  | 14.1%             | 1.9%  | 14.1%               |  |
| 100                           | 5.9%        | 43.4%      | 5.5%      | 26.6%  | 5.8%  | 44.6%   | 4.2%  | 26.2%             | 4.0%  | 23.2%               |  |

| 24 Hour Hybrid Power Requirements, kWh |                      |        |           |        |         |        |                   |        |                     |        |  |
|--|----------------------|--------|-----------|--------|---------|--------|-------------------|--------|---------------------|--------|--|
| Hybrid                                 | Traditional Workboat |        | Lab Model |        | Jupiter |        | SAR (Traditional) |        | SAR (Wave Piercing) |        |  |
| Power, kW                              | Pilot                | Patrol | Pilot     | Patrol | Pilot   | Patrol | Pilot             | Patrol | Pilot               | Patrol |  |
| 0                                      | 0                    | 0      | 0         | 0      | 0       | 0      | 0                 | 0      | 0                   | 0      |  |
| 25                                     | 7.1                  | 42.2   | 5.8       | 29.6   | 8.9     | 50.1   | 3.4               | 39.8   | 4.1                 | 38.8   |  |
| 50                                     | 18.7                 | 95.9   | 15.0      | 68.2   | 32.5    | 120.7  | 15.2              | 80.9   | 14.7                | 78.2   |  |
| 75                                     | 46.6                 | 208.2  | 38.5      | 157.1  | 58.5    | 225.1  | 31.0              | 158.7  | 30.3                | 155.4  |  |
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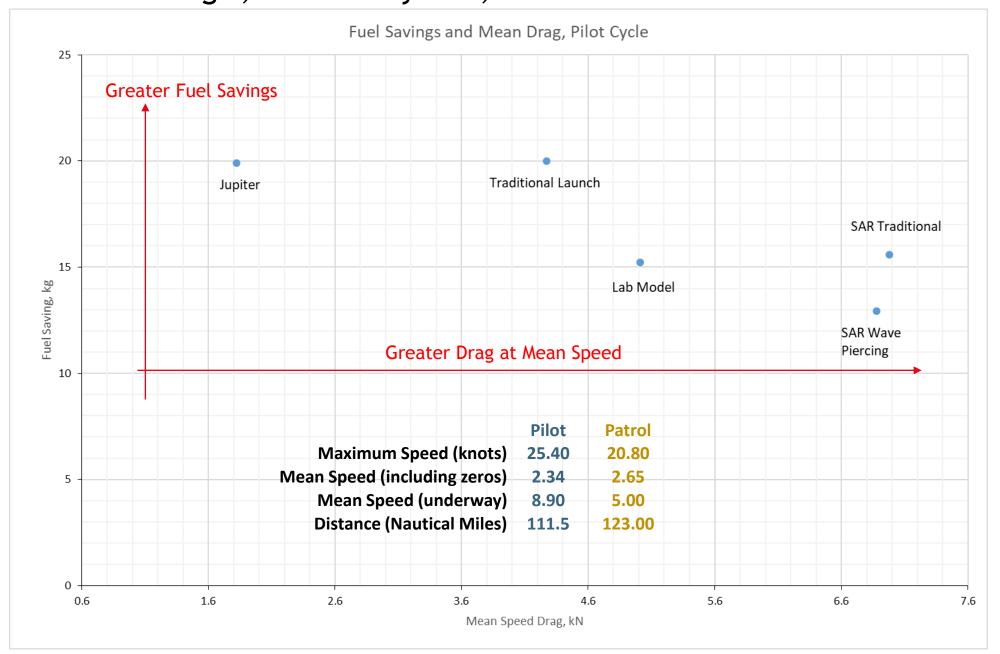




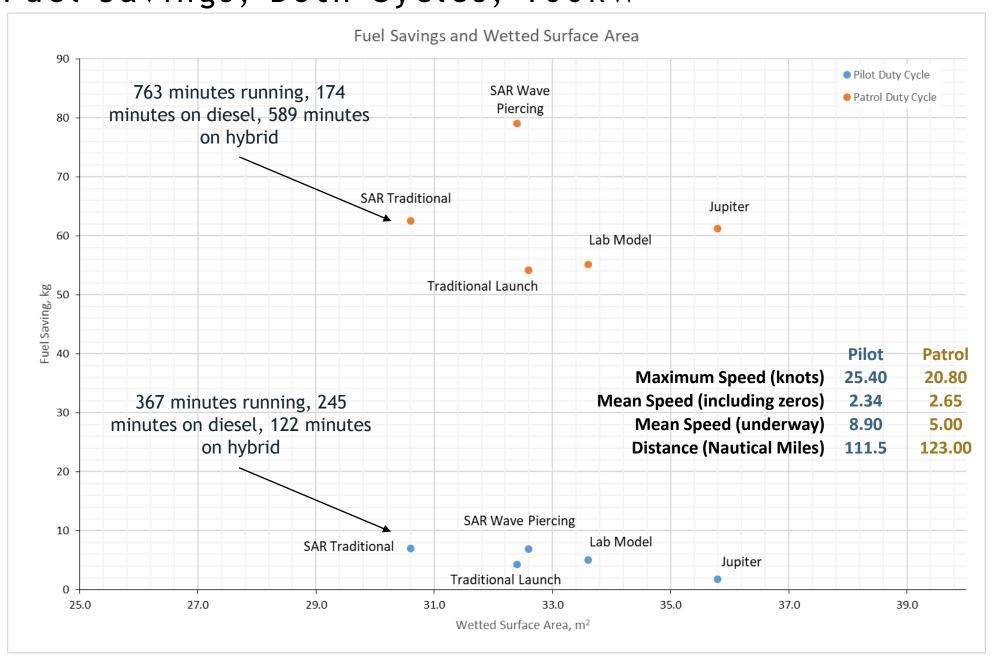
Fuel Savings, Patrol Cycle, 100kW



Fuel Savings, Pilot Cycle, 100kW



Fuel Savings, Both Cycles, 100kW



### CONCLUSION

#### Summary

- Fuel savings are clearly dependent on hull forms.
- Lower service speeds are far more effective for hybrid fuel savings.
- Lower wetted surface areas are more effective at higher speeds
   for low mean speeds immersed transoms and additional drag may need optimising.

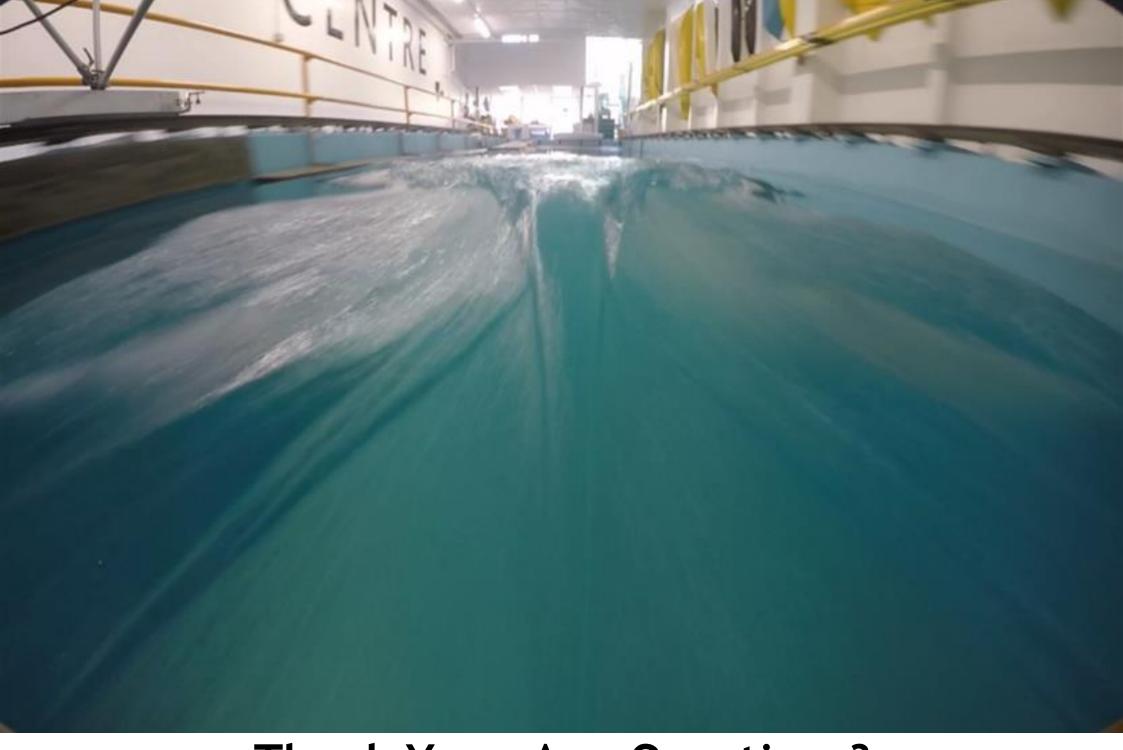




### CONCLUSION

#### Summary

- More work is needed on:
  - Realistic duty cycles with greater confidence in applicability.
  - Emissions modelling to further understand effects.
  - More accurate modelling of drag with changes in displacement from using fuel and retro-fitting hybrid systems.
  - More accurate modelling of efficiencies in the propulsion system.
  - Optimising hull forms to reduce resistance for the displacement at typical mean service speeds.
  - Effects of added resistance in waves for Sub-IMO commercial vessels.
  - Life Cycle Assessment of hybrid options.



Thank You - Any Questions?





