

1  
2 **Mapping the Yeast Host Cell Response to Recombinant Membrane Protein Production:**  
3  
4 **Relieving the Biological Bottlenecks**  
5  
6  
7

8 Mark P Ashe<sup>1</sup> and Roslyn M Bill<sup>2</sup>  
9

10  
11  
12 <sup>1</sup>Faculty of Life Sciences, University of Manchester, Oxford Road, Manchester M13 9PT, UK  
13

14 <sup>2</sup>School of Life & Health Sciences and Aston Research Centre for Healthy Ageing, Aston  
15

16 University, Aston Triangle, Birmingham B4 7ET, UK  
17  
18  
19

20  
21 Keywords: yeast; translation; stress  
22  
23  
24  
25  
26  
27

28 Author to whom all correspondence is to be sent: Roslyn M Bill, School of Life & Health Sciences  
29 and Aston Research Centre for Healthy Ageing, Aston University, Aston Triangle, Birmingham B4  
30 7ET, UK; +44 121 204 4274; r.m.bill@aston.ac.uk  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60

**Abstract**

Membrane proteins are targeted by over 50 % of marketed pharmaceuticals, and as most membrane proteins are not naturally abundant, they must be produced recombinantly for the structural biology that is a pre-requisite to structure-based drug design. Unfortunately, obtaining high yields of functional, recombinant membrane proteins remains a major bottleneck in contemporary bioscience. Trial-and-error optimisation studies have not (and cannot) reveal mechanistic details of the biology of recombinant protein production, highlighting the need for defined and rational optimisation strategies based upon experimental observation. To this end, we have published a transcriptome and subsequent genetic analysis that has identified genes implicated in high-yielding yeast cell factories. These results have highlighted a role for alterations to a cell's protein synthetic capacity in the production of high yielding cells: paradoxically, reduced protein synthesis favors higher yields of recombinant membrane protein. These results highlight a potential bottleneck at the protein folding or translocation stage of protein production.

## 1. Introduction

Membrane proteins are the targets of well over 50 % of pharmaceuticals on the market. In all cases these drugs have been designed in the absence of specific structural knowledge of their target. For example, G protein-coupled receptors (GPCRs) are the largest human receptor family controlling a range of essential processes and yet the structures of just six of them are available, five having been published only in the last 3 years [1, 2]. In 1997, 23 pharmaceuticals were approved by the FDA, with just 17 approvals in 2007 [3]. Furthermore, 418 potential biopharmaceutical medicines were in development in 2006 but only 24 new medicines were approved in 2008. This slow down is due in part to the lack of new structural and functional information available for membrane proteins [4]. Since they are not naturally abundant, membrane proteins must be overproduced for the detailed studies that will validate them for entry into the drug discovery pipeline. Consequently obtaining high yields of functional, recombinant membrane protein remains a major research challenge [5, 6].

We and others have recognized that the root of the problem is the host organism, and the lack of knowledge about the intricate cellular biology within. In our own work on yeast, we previously identified 39 *Saccharomyces cerevisiae* genes whose expression was significantly altered when the aquaporin, Fps1, was produced under high-yielding conditions (20°C, pH5) compared to low-yielding standard growth conditions (30°C, pH5) [7]. In particular an essential gene, *BMS1*, with a role in ribosome biogenesis, was identified as always up-regulated in high-yielding host cells [8]. This approach stands out from the repeated rounds of trial-and-error “optimisation” typically adopted in the field [9] as well as targeted deletion approaches in protease or secretion pathways, based on speculation of where bottlenecks *might* be. Although these approaches could be successful on a case-by-case basis, they have not (and cannot) reveal the mechanisms at work in a high-yielding cell. In contrast, genetic methods have enabled the engineering of high-yielding yeast strains.

The challenge now is to understand the underlying mechanisms, which will facilitate the reliable production of membrane proteins through an improved understanding of the yeast host cell. In the

1  
2 long-term it will contribute directly to the drug discovery pipeline and hence benefit an ageing  
3  
4 population who will increasingly require access to new drugs to combat diseases including  
5  
6 diabetes, cancer, and neurological disorders, as well as providing solutions for developing nations  
7  
8 against diseases such as malaria and viral infection.  
9

## 10 11 12 **2. The biosynthesis of recombinant membrane proteins**

13  
14 Our current understanding of how native membrane proteins are synthesized in the cell is  
15  
16 incomplete (Fig. 1), with each host cell having an array of molecules involved in the biogenesis  
17  
18 pathway [10, 11]. In principle any membrane protein could be produced recombinantly in any host  
19  
20 cell system, but the yield is likely to be very low on account of these differences. Consequently, the  
21  
22 preferred host cell is generally accepted to be that which is closest in origin to the source of the  
23  
24 target membrane protein, which reflects the unknown requirements for a range of biosynthetic  
25  
26 components. As this may not always be the most practical of solutions, especially for producing  
27  
28 human membrane proteins, strategies are required that allow heterologous host cells to achieve  
29  
30 the extended production profiles (often in excess of 2 hours) necessary for the biosynthesis of  
31  
32 human membrane proteins [12, 13]. Successful approaches have therefore typically relied on using  
33  
34 low copy number plasmids, weak promoters and low temperatures as this is thought to allow  
35  
36 sufficient time for folding of the membrane protein, whilst keeping the amount of mRNA encoding  
37  
38 the mammalian membrane protein, and hence the stress on the host cell, to a minimum.  
39  
40  
41  
42  
43  
44

45  
46 It is well known that membrane proteins can fold inefficiently. The cystic fibrosis transmembrane  
47  
48 conductance regulator is a good example of this, as only 25-30 % of the nascent polypeptide chain  
49  
50 makes it to the cell surface in a correctly-folded state, with the remainder being misfolded and  
51  
52 degraded in the endoplasmic reticulum (ER). One strategy to improve the functional yield of  
53  
54 membrane proteins has therefore been to co-express molecular chaperones that are known to  
55  
56 facilitate folding. One of the first examples of this relatively unexplored approach was performed by  
57  
58 Chris Tate in 1999 [14] and gave a 3-fold improvement in functional yield of the serotonin  
59  
60 transporter (SERT) in the baculovirus system. However, co-expression of further molecular

1  
2 chaperones actually decreased SERT yields, suggesting that the biosynthetic bottleneck had now  
3  
4 been shifted to another step.  
5  
6  
7

8  
9 The more recent application of “omics” technologies has been driven by attempts to obtain a global  
10 understanding of recombinant membrane protein production in bacteria and yeast [8, 15] and to  
11 identify the mechanisms associated with high-yielding cells. In the prokaryote host, *Escherichia*  
12 *coli*, increases in levels of chaperones and proteases were found to be associated with increased  
13 membrane protein production [15], which concurred with the SERT experiments in the baculovirus  
14 system. The authors further speculated that low yields of recombinant membrane proteins might be  
15 due to limited Sec translocon capacity. A second prokaryote, the Gram-positive bacterium  
16 *Lactococcus lactis*, has also been used to produce a wide range of eukaryotic and prokaryotic  
17 membrane proteins [16], enabling a comparison of *L. lactis* and *E. coli* [17]. Although a large  
18 fraction of proteins could be produced in both hosts, some could only be produced in one or the  
19 other. Notably, for about half of the proteins produced in *E. coli* additional bands of lower molecular  
20 weight were observed, indicative of breakdown products, whereas only 10 % of the proteins  
21 produced in *L. lactis* were degraded. A genetic study of *L. lactis*, identified a series of mutations  
22 specific to the *L. lactis* system that did not overlap with the findings in *E. coli*: three mutant strains  
23 that displayed 2- to 8-fold improvements in the yields of several target proteins were shown to  
24 carry single-site mutations in the *nisK* gene. NisK is the sensor protein of a two-component  
25 regulatory system that directs nisin-A-mediated expression [18].  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47

48 In our own study of the *S. cerevisiae* response to membrane protein production [7], genes that  
49 were down-regulated under low yielding conditions were up-regulated under high-yielding  
50 conditions and *vice versa* [8] (Table 1). This lent confidence to the fact that these genes might  
51 have a role in high-yielding protein production, which was subsequently further validated by strain  
52 engineering. Specifically, we used this approach to engineer the first yeast production strains  
53 (GB0813253.2) by rational design [19]. In particular, the *spt3Δ*, *srb5Δ* and *gcn5Δ* mutant strains  
54 were effective production hosts not only for the glycerol channel, Fps1, where the yield  
55 improvement was 10- to 60-fold higher than a wild-type control, but also the human GPCR,  
56  
57  
58  
59  
60

1  
2 adenosine 2a receptor (hA2aR), where we doubled the functional yield compared to wild-type [8].  
3  
4 Although the three deleted genes have previously been identified as components of transcriptional  
5  
6 complexes [20], improved yields of Fps1 were not correlated with increased promoter activity or  
7  
8 *FPS1* transcript copy number in the deletion strains. An observed up-regulation of *BMS1* of 6- to 7-  
9  
10 fold over wild-type in each of these three deletion strains, as determined by Q-PCR, suggested the  
11  
12 importance of ribosome biogenesis in high-yielding membrane protein experiments. Subsequent  
13  
14 overexpression of *BMS1*, where the endogenous promoter is replaced with a doxycycline-titratable  
15  
16 promoter in the genome, revealed that maximal Fps1 yield was significantly correlated with an  
17  
18 optimum level of *BMS1* transcript, which was further correlated with a changed ribosomal subunit  
19  
20 stoichiometry. This observation was also true at different doxycycline concentrations for hA2aR  
21  
22 and soluble GFP [8].  
23  
24  
25  
26  
27

28 The knowledge generated by these and other studies should now provide an impetus to define the  
29  
30 characteristics of high-yielding strains. Unsurprisingly, however, differences emerge between host  
31  
32 cells. For example, our transcript analysis in yeast [7] identified up-regulation of *SEC62* in high  
33  
34 yielding protein production. Sec62 is an essential subunit of the Sec63 complex (Sec63, Sec62,  
35  
36 Sec66 and Sec72) and with the Sec61 complex, Kar2 (the yeast binding immunoglobulin protein,  
37  
38 BiP) and Lhs1 forms a channel competent for SRP-dependent and post-translational SRP-  
39  
40 independent protein targeting and import into the ER. We found a *SEC63* over-expression strain  
41  
42 did not give improved recombinant protein yields. Additionally, we found that *SRP102*, which  
43  
44 encodes the signal recognition particle receptor  $\beta$  subunit, was down-regulated in high-yielding  
45  
46 experiments and again that a *srp102* $\Delta$  strain gave only wild-type yields of membrane protein.  
47  
48 Whilst this does not preclude the eukaryotic secretory pathway from having a limiting effect in *S.*  
49  
50 *cerevisiae* translational efficiency, it does highlight clear differences between prokaryotic and  
51  
52 eukaryotic cells. As discussed in the next section, some features of high-yielding cells are likely to  
53  
54 be common to a range of host types, whilst many will no doubt turn out to be host- and/or target  
55  
56 protein-specific.  
57  
58  
59  
60

### 3. The characteristics of high-yielding yeast cells

#### 3.1 Slowed cell growth

The slowing of growth that can accompany high-yielding protein production [8, 21] is often attributed to the metabolic burden associated with achieving these yields. Such observations are typical for cells which have improved “per cell” yields; more protein in the membrane of every cell equates to higher total yields. We have recently shown that such high-yielding yeast cells have a more efficient metabolism than low-yielding cells [8]. For *S. cerevisiae*, these high yielding conditions are associated with low fermentative activity [8]: 16 % less ethanol and 6.5 % less dry weight than wild-type under the same conditions and a lower average exponential phase RQ (RQ = 3.6) than wild-type (RQ = 4.1; in agreement with literature values for wild-type strains grown on glucose [22]). These observations are consistent with measurements of metabolic load in other recombinant host systems, albeit those producing heterologous soluble proteins: for example, Kemp and colleagues used on-line flow microcalorimetry data to examine metabolic load in mammalian cells [23], while thermal methods [24] and analysis of off-gases [21] were used to monitor *E. coli* cultures.

The accumulation of host cell biomass might be expected to provide a complementary strategy to increase the total protein yield; more cells equates to more membranes and hence to more recombinant protein. For example, the widely-used *E. coli* “Walker strains” (C41 and C43) apparently result in higher yields of recombinant membrane protein because their growth is not strongly inhibited upon induction. This results in increased biomass rather than increased “per cell” yields [25]. In yeast, however, the specific activity of some GPCRs is often lower when high cell density cultures are induced [26]. Indeed, it has been noted that higher cell densities can generate cellular stresses leading to modifications in membrane composition [27] and that this modified environment influences the activity of recombinant proteins. Consequently, medium cell density fermentation procedures for GPCR production have been suggested to be preferable to ones where biomass yields are maximized [26]. In a recent example of host development, a purely respiratory *S. cerevisiae* strain was reported that has improved biomass properties, permitting increased volumetric yields without the need to resort to complex control or cultivation schemes. In

1  
2 the case of the human adenosine A<sub>2A</sub> receptor (A<sub>2A</sub>R), the functional yield obtained in wild-type  
3  
4 cells was quadrupled when using this strain under the same experimental conditions [28, 29].  
5  
6  
7

### 8 **3.2 Reduced translational activity**

9  
10 The finding that high-yielding yeast strains can have altered ribosomal subunit stoichiometry  
11 highlights the protein synthetic machinery and translational capacity of the cell as key determinants  
12 of improved recombinant membrane protein yield. As ribosome biogenesis is a major consumer of  
13 cellular energy resources and its regulation is intimately linked to cell size, which in turn affects cell  
14 growth as well as influencing other features such as the way that cells respond to stress, these  
15 observations are further consistent with the slow growth phenotype of high-yielding cells discussed  
16 in the previous section.  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27

28 Previously, high yields of secreted recombinant protein have been obtained upon overexpression  
29 of *RPP0*, which encodes a ribosomal protein [30]. Furthermore, the production of heterologous  
30 membrane proteins has been shown to lead to the de-repression of *GCN4* translation [31]. *GCN4*  
31 serves as an intracellular marker for the level of the eIF2-GTP-Met-tRNA<sub>i</sub> ternary complex, which is  
32 critical for highly active translation initiation [32]. Overall, these results suggest that production of  
33 heterologous membrane proteins represses global cap-dependent translation initiation. For specific  
34 mRNAs, such as *GCN4*, translation is activated under conditions where the global translation  
35 initiation is inhibited *via* upstream open reading frames [33]. Another mechanism allowing the  
36 expression of specific mRNAs under conditions of global translation repression has more recently  
37 been described where the presence of adenosine-rich sequences upstream of the start codon  
38 leads to translation initiation via a cap-independent mechanism [34]. Intriguingly, the insertion of  
39 adenosine residues upstream of the start codon has also been identified as stimulating increased  
40 yields of heterologous proteins [35]. Thus, in attempting to rationally optimize heterologous  
41 membrane protein production, careful assessment of the rate and mechanism of synthesis of the  
42 heterologous protein relative to endogenous protein may prove critical.  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60



### 3.2 An up-regulated unfolded protein response

A key consideration when optimizing the production of recombinant proteins *via* the secretory pathway is the physiological responses that have evolved to maximize protein folding in the ER. The unfolded protein response (UPR) senses increases in unfolded protein within the ER and transmits this signal to pathways that increase the level of ER chaperones to maximize cellular output (Fig. 2). Indeed, yeast cells producing a GPCR were found to exhibit the hallmarks of a constitutively-active UPR [36]. In mammalian cells, activation of UPR-like responses has been shown to significantly improve recombinant protein production [37-39]. Similarly, in yeast over-expression of the genes encoding the Kar2 and PDI chaperones both reduced the UPR and increased heterologous protein production [40].

The UPR pathway is significantly simpler in yeast than in higher eukaryotes as only a single transmembrane protein kinase/nuclease, Ire1, is involved (Fig. 2). In current models, the accumulation of unfolded protein sequesters the Kar2 chaperone away from Ire1 causing it to dimerize and autophosphorylate. This activates the nuclease activity of Ire1 towards its cytoplasmic substrate Hac1 thereby inducing an unusual splicing event. This in turn leads to translation of the Hac1 transcription factor allowing the induction of several hundred genes, including ER-resident chaperones [41]. Clearly, as well as improving the yield of recombinant membrane proteins, many of the factors highlighted above, such as reduced protein synthesis, slower growth rate and lower cell densities, will also influence the level of UPR in cells. The UPR has therefore been identified as a target for improvements in heterologous protein yield in different yeast species [27], including *S. cerevisiae* [42], in order to produce recombinant membrane proteins. In the latter study, the UPR was exploited to optimize synthesis rates of membrane proteins in order to most efficiently use the cell's biosynthetic machinery. The authors noted, however, that some membrane proteins (especially those from yeast or plants) had little effect on the activity of the UPR, meaning that this may not be a globally applicable approach. Overexpression of *P. pastoris* *HAC1* was subsequently used to increase the production of some heterologous proteins in *P. pastoris*, including the doubling of functional yields of a GPCR [43]. Overall, it is intriguing that in contrast to the mammalian UPR, the simpler UPR of yeast does not

1  
2 involve the down-regulation of translation to reduce the protein synthetic load on the ER [44]. It is  
3 therefore possible that a reduced protein synthetic capacity in yeast has proved particularly  
4 effective in improving recombinant protein yields since it targets an area that is unregulated in  
5 response to unfolded protein in cells.  
6  
7  
8  
9

### 10 11 12 **3.1 Up-regulation of *BMS1***

13  
14  
15 Bms1, an essential nucleolar protein that is conserved throughout the eukaryotic kingdom, has a  
16 regulatory role in the biogenesis of the 40S subunit [45] as well as being a GTP-binding protein  
17 [46]. We have shown that recombinant protein translation is clearly enhanced by the  
18 overexpression of *BMS1* and that at maximal Fps1 yield there are elevated levels of both 40S and  
19 60S subunits (Fig. 3) without any significant decrease in the levels of 80S or polysome [8]. When  
20 the ribosome subunits were dissociated in the presence of EDTA, the ratio of 60S to 40S subunits  
21 was 2:1 under the highest yielding conditions [8], but the relationship between this altered  
22 stoichiometry and improved recombinant protein yield remains unclear. Nonetheless, we are  
23 unaware of any other single effector that exerts such a huge effect in yeast or any other host cell.  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34

35  
36 Ribosomes catalyze protein synthesis in all cells, but in eukaryotic cells >170 proteins and >70  
37 RNAs are involved in a complex and highly regulated process. Bms1 has been proposed to  
38 interact with Rcl1 in a GTP-dependent manner, shuttling Rcl1 to pre-ribosomes via its affinity for  
39 U3 snoRNA [47]. We find that overexpression of *RCL1* does not correlate with improved protein  
40 yields, but this may be due to Bms1 being limiting. Using a more severe *FAL1* mutant strain [48],  
41 which has a massively increased 60S:40S ratio due to a severe reduction in 40S subunit  
42 biogenesis, we observe no improvement in recombinant protein yield. Therefore the more subtle  
43 alterations in ribosomal stoichiometry of the *BMS1* overexpression strain appear critical for high  
44 recombinant protein yields. We previously noted that mice that lacked 40S synthesis, but had  
45 normal 60S synthesis in the liver, survived for several weeks. Their livers responded to fasting and  
46 re-feeding cycles, in which the mass of the liver nearly doubles. However, partial hepatectomy in  
47 normal animals led to rapid re-growth and cell division, but the livers of mice defective in the  
48 production of 40S ribosomal subunits did not re-grow and showed no signs of cell division [49].  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60

1  
2 These results suggest that a lack of 40S ribosome biogenesis can induce a checkpoint control that  
3 prevents cell cycle progression. This is consistent with our observed slowing of growth that  
4 accompanies high-yielding protein production.  
5  
6  
7  
8  
9

#### 10 **4. Concluding remarks**

11 We have shown that comparative transcriptome analysis of *S. cerevisiae* host cells during high-  
12 versus low-yielding recombinant protein production experiments can guide strain engineering. In  
13 particular, by titrating the overexpression of *BMS1*, a ribosome biogenesis gene, the functional  
14 yields of a range of membrane proteins can be improved. With the recent publication of a curated  
15 *P. pastoris* genome [50] it will now be possible to transfer this technology to a second industrially-  
16 relevant yeast species and we further predict that this approach will be used for a range of host  
17 cells and protein targets [51]. As array techniques have improved, it is now possible to relate  
18 changes in mRNA with changes at the protein level. A comparative proteome analysis of  
19 membrane versus soluble protein production in *E. coli* highlighted that the cytoplasmic membrane  
20 protein translocation machinery might be limiting in low-yielding bacterial transformants [15].  
21 Interestingly, we found no evidence for this in yeast [8], which highlights clear differences between  
22 prokaryotic and eukaryotic cells. With time, the ability to combine the outputs from these types of  
23 studies with those from metabolomic approaches will contribute to a true systems biotechnological  
24 description of recombinant membrane protein production in yeast.  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44

#### 45 **5. Acknowledgements**

46 This work was supported by the contracts LSHG-CT-2004-504601 (E-MeP), LSHG-CT-2006-  
47 037793 (OptiCryst) and HEALTH-F4-2007-201924 (EDICT) to RMB, and Wellcome Trust  
48 (088141/Z/09/Z) and BBSRC (BB/G012571/1) research grants to MPA.  
49  
50  
51  
52  
53  
54  
55

#### 56 **6. References**

- 57  
58 [1] Costanzi, S., Siegel, J., Tikhonova, I. G., Jacobson, K. A., Rhodopsin and the others: a  
59 historical perspective on structural studies of G protein-coupled receptors. *Curr Pharm Des* 2009,  
60 15, 3994-4002.  
[2] Sela, I., Golan, G., Strajbl, M., Rivenzon-Segal, D., *et al.*, G protein coupled receptors -*in silico*  
drug discovery and design. *Curr Top Med Chem* 2010, 10, 638-656.

- 1  
2 [3] Rader, R. A., Paucity of Biopharma Approvals Raises Alarm; Lower Numbers, Novelty, and  
3 Economic Impact Indicate Problems. *Genetic Engineering News* 2008, 28.  
4 [4] Bill, R. M., Henderson, P. J. F., Iwata, S., Kunji, E. R. S., *et al.*, Widening bottlenecks in  
5 membrane protein structure pipelines. *Nature Biotechnol* 2011, *in press*.  
6 [5] Graf, A., Dragosits, M., Gasser, B., Mattanovich, D., Yeast systems biotechnology for the  
7 production of heterologous proteins. *FEMS Yeast Res* 2009, 9, 335-348.  
8 [6] Park, J. H., Lee, S. Y., Kim, T. Y., Kim, H. U., Application of systems biology for bioprocess  
9 development. *Trends Biotechnol* 2008, 26, 404-412.  
10 [7] Bonander, N., Hedfalk, K., Larsson, C., Mostad, P., *et al.*, Design of improved membrane  
11 protein production experiments: Quantitation of the host response. *Protein Sci* 2005, 14, 1729-  
12 1740.  
13 [8] Bonander, N., Darby, R. A., Grgic, L., Bora, N., *et al.*, Altering the ribosomal subunit ratio in  
14 yeast maximizes recombinant protein yield. *Microb Cell Fact* 2009, 8, 10.  
15 [9] Islam, R. S., Tisi, D., Levy, M. S., Lye, G. J., Framework for the rapid optimization of soluble  
16 protein expression in *Escherichia coli* combining microscale experiments and statistical  
17 experimental design. *Biotechnol Prog* 2007, 23, 785-793.  
18 [10] Bibi, E., Early targeting events during membrane protein biogenesis in *Escherichia coli*.  
19 *Biochim Biophys Acta* 2010.  
20 [11] Wickner, W., Schekman, R., Protein translocation across biological membranes. *Science*  
21 2005, 310, 1452-1456.  
22 [12] Petaja-Repo, U. E., Hogue, M., Laperriere, A., Walker, P., Bouvier, M., Export from the  
23 endoplasmic reticulum represents the limiting step in the maturation and cell surface expression of  
24 the human delta opioid receptor. *J Biol Chem* 2000, 275, 13727-13736.  
25 [13] Ward, C. L., Kopito, R. R., Intracellular turnover of cystic fibrosis transmembrane conductance  
26 regulator. Inefficient processing and rapid degradation of wild-type and mutant proteins. *J Biol*  
27 *Chem* 1994, 269, 25710-25718.  
28 [14] Tate, C. G., Whiteley, E., Betenbaugh, M. J., Molecular chaperones stimulate the functional  
29 expression of the cocaine-sensitive serotonin transporter. *J Biol Chem* 1999, 274, 17551-17558.  
30 [15] Wagner, S., Baars, L., Ytterberg, A. J., Klussmeier, A., *et al.*, Consequences of membrane  
31 protein overexpression in *Escherichia coli*. *Mol Cell Proteomics* 2007, 6, 1527-1550.  
32 [16] Kunji, E. R., Slotboom, D. J., Poolman, B., *Lactococcus lactis* as host for overproduction of  
33 functional membrane proteins. *Biochim Biophys Acta* 2003, 1610, 97-108.  
34 [17] Surade, S., Klein, M., Stolt-Bergner, P. C., Muenke, C., *et al.*, Comparative analysis and  
35 "expression space" coverage of the production of prokaryotic membrane proteins for structural  
36 genomics. *Protein Sci* 2006, 15, 2178-2189.  
37 [18] Linares, D. M., Geertsma, E. R., Poolman, B., Evolved *Lactococcus lactis* strains for enhanced  
38 expression of recombinant membrane proteins. *J Mol Biol* 2010, 401, 45-55.  
39 [19] Sevastyanovicha, Y., Alfasia, S., Cole, J., Recombinant protein production: a comparative  
40 view on host physiology *New Biotechnology* 2009, 25, 175-180  
41 [20] Wu, P. Y. J., Ruhlmann, C., Winston, F., Schultz, P., Molecular architecture of the *S.*  
42 *cerevisiae* SAGA complex. *Molecular Cell* 2004, 15, 199-208.  
43 [21] Hoffmann, F., Rinas, U., On-line estimation of the metabolic burden resulting from the  
44 synthesis of plasmid-encoded and heat-shock proteins by monitoring respiratory energy  
45 generation. *Biotechnol Bioeng* 2001, 76, 333-340.  
46 [22] Barford, J. P., A general model for aerobic yeast growth: Batch growth. *Biotechnol Bioeng*  
47 1990, 35, 907-920.  
48 [23] Kidane, A., Guan, Y., Evans, P., Kaderbhai, M., Kemp, R., Comparison of heat flux in wild-type  
49 and genetically-engineered chinese hamster ovary cells. *J Thermal Anal* 1997, 49, 771-783.  
50 [24] Gill, N. K., Appleton, M., Lye, G. J., Thermal profiling for parallel on-line monitoring of biomass  
51 growth in miniature stirred bioreactors. *Biotechnol Lett* 2008, 30, 1571-1575.  
52 [25] Wagner, S., Klepsch, M. M., Schlegel, S., Appel, A., *et al.*, Tuning *Escherichia coli* for  
53 membrane protein overexpression. *Proc Natl Acad Sci U S A* 2008, 105, 14371-14376.  
54 [26] Singh, S., Gras, A., Fiez-Vandal, C., Ruprecht, J., *et al.*, Large-scale functional expression of  
55 WT and truncated human adenosine A2A receptor in *Pichia pastoris* bioreactor cultures. *Microb*  
56 *Cell Fact* 2008, 7, 28.  
57 [27] Mattanovich, D., Gasser, B., Hohenblum, H., Sauer, M., Stress in recombinant protein  
58 producing yeasts. *J Biotechnol* 2004, 113, 121-135.  
59  
60

- 1  
2 [28] Bonander, N., Ferndahl, C., Mostad, P., Wilks, M. D., *et al.*, Transcriptome analysis of a  
3 respiratory *Saccharomyces cerevisiae* strain suggests the expression of its phenotype is glucose  
4 insensitive and predominantly controlled by Hap4, Cat8 and Mig1. *BMC Genomics* 2008, 9, 365.  
5 [29] Ferndahl, C., Bonander, N., Logez, C., Wagner, R., *et al.*, Increasing cell biomass in  
6 *Saccharomyces cerevisiae* increases recombinant protein yield: the use of a respiratory strain as a  
7 microbial cell factory. *Microb Cell Fact*, 9, 47.  
8 [30] Wentz, A. E., Shusta, E. V., Enhanced secretion of heterologous proteins from yeast by  
9 overexpression of ribosomal subunit RPP0. *Biotechnol Prog* 2008, 24, 748-756.  
10 [31] Steffensen, L., Pedersen, P. A., Heterologous expression of membrane and soluble proteins  
11 derepresses GCN4 mRNA translation in the yeast *Saccharomyces cerevisiae*. *Eukaryot Cell* 2006,  
12 5, 248-261.  
13 [32] Pavitt, G. D., eIF2B, a mediator of general and gene-specific translational control. *Biochem*  
14 *Soc Trans* 2005, 33, 1487-1492.  
15 [33] Bourbon, H. M., Aguilera, A., Ansari, A. Z., Asturias, F. J., *et al.*, A unified nomenclature for  
16 protein subunits of Mediator complexes linking transcriptional regulators to RNA polymerase II.  
17 *Molecular Cell* 2004, 14, 553-557.  
18 [34] Gilbert, W. V., Zhou, K., Butler, T. K., Doudna, J. A., Cap-independent translation is required  
19 for starvation-induced differentiation in yeast. *Science* 2007, 317, 1224-1227.  
20 [35] Krynetski, E. Y., Drutsa, V. L., Kovaleva, I. E., Luzikov, V. N., High yield expression of  
21 functionally active human liver CYP2D6 in yeast cells. *Pharmacogenetics* 1995, 5, 103-109.  
22 [36] O'Malley, M. A., Mancini, J. D., Young, C. L., McCusker, E. C., *et al.*, Progress toward  
23 heterologous expression of active G-protein-coupled receptors in *Saccharomyces cerevisiae*:  
24 Linking cellular stress response with translocation and trafficking. *Protein Sci* 2009, 18, 2356-2370.  
25 [37] Ohya, T., Hayashi, T., Kiyama, E., Nishii, H., *et al.*, Improved production of recombinant  
26 human antithrombin III in Chinese hamster ovary cells by ATF4 overexpression. *Biotechnol Bioeng*  
27 2008, 100, 317-324.  
28 [38] Omasa, T., Takami, T., Ohya, T., Kiyama, E., *et al.*, Overexpression of GADD34 enhances  
29 production of recombinant human antithrombin III in Chinese hamster ovary cells. *J Biosci Bioeng*  
30 2008, 106, 568-573.  
31 [39] Valkonen, M., Penttila, M., Saloheimo, M., Effects of inactivation and constitutive expression of  
32 the unfolded- protein response pathway on protein production in the yeast *Saccharomyces*  
33 *cerevisiae*. *Appl Environ Microbiol* 2003, 69, 2065-2072.  
34 [40] Xu, P., Raden, D., Doyle, F. J., 3rd, Robinson, A. S., Analysis of unfolded protein response  
35 during single-chain antibody expression in *Saccaromyces cerevisiae* reveals different roles for BiP  
36 and PDI in folding. *Metab Eng* 2005, 7, 269-279.  
37 [41] Mori, K., Signalling pathways in the unfolded protein response: development from yeast to  
38 mammals. *J Biochem* 2009, 146, 743-750.  
39 [42] Griffith, D. A., Delipala, C., Leadsham, J., Jarvis, S. M., Oesterhelt, D., A novel yeast  
40 expression system for the overproduction of quality-controlled membrane proteins. *FEBS Lett*  
41 2003, 553, 45-50.  
42 [43] Guerfal, M., Ryckaert, S., Jacobs, P. P., Ameloot, P., *et al.*, The *HAC1* gene from *Pichia*  
43 *pastoris*: characterization and effect of its overexpression on the production of secreted, surface  
44 displayed and membrane proteins. *Microb Cell Fact*, 9, 49.  
45 [44] Patil, C., Walter, P., Intracellular signaling from the endoplasmic reticulum to the nucleus: the  
46 unfolded protein response in yeast and mammals. *Curr Opin Cell Biol* 2001, 13, 349-355.  
47 [45] Wegierski, T., Billy, E., Nasr, F., Filipowicz, W., Bms1p, a G-domain-containing protein,  
48 associates with Rcl1p and is required for 18S rRNA biogenesis in yeast. *RNA* 2001, 7, 1254-1267.  
49 [46] Gelperin, D., Horton, L., Beckman, J., Hensold, J., Lemmon, S. K., Bms1p, a novel GTP-  
50 binding protein, and the related Tsr1p are required for distinct steps of 40S ribosome biogenesis in  
51 yeast. *RNA* 2001, 7, 1268-1283.  
52 [47] Karbstein, K., Doudna, J. A., GTP-dependent formation of a ribonucleoprotein subcomplex  
53 required for ribosome biogenesis. *J Mol Biol* 2006, 356, 432-443.  
54 [48] Holmes, L. E., Campbell, S. G., De Long, S. K., Sachs, A. B., Ashe, M. P., Loss of  
55 translational control in yeast compromised for the major mRNA decay pathway. *Mol Cell Biol* 2004,  
56 24, 2998-3010.  
57 [49] Volarevic, S., Stewart, M. J., Ledermann, B., Zilberman, F., *et al.*, Proliferation, but not growth,  
58 blocked by conditional deletion of 40S ribosomal protein S6. *Science* 2000, 288, 2045-2047.  
59  
60

- 1  
2 [50] De Schutter, K., Lin, Y. C., Tiels, P., Van Hecke, A., *et al.*, Genome sequence of the  
3 recombinant protein production host *Pichia pastoris*. *Nature Biotechnol* 2009, 27, 561-566.  
4 [51] Gasser, B., Sauer, M., Maurer, M., Stadlmayr, G., Mattanovich, D., Transcriptomics-based  
5 identification of novel factors enhancing heterologous protein secretion in yeasts. *Appl Environ*  
6 *Microbiol* 2007, 73, 6499-6507.  
7 [52] Bonander, N., Bill, R. M., Relieving the first bottleneck in the drug discovery pipeline: using  
8 array technologies to rationalize membrane protein production. *Expert Rev Proteomics* 2009, 6,  
9 501-505.  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60

For Peer Review

## Table

**Table 1 Array data from a transcriptome analysis of yeast strains giving high or low yields**

**of recombinant membrane protein: results for verified genes** Genes were tabulated if their expression was changed when comparing both of the low yielding conditions (I and II) with normal growth conditions: 30 °C (pH 5) to 35 °C (pH 7) and 30 °C (pH 5) to 35 °C (pH 5). The change is expressed as a factor (in parentheses), where that factor is x when a gene expressed with intensity 1 at 30 °C pH 5 is expressed with intensity x at the new condition. Arrows show whether the gene is up- or down-regulated. The results for the high-yielding conditions are shown for comparison. Only the data for *ERG9* deviate from the pattern that genes that are down-regulated under low yielding conditions are up-regulated under high-yielding conditions and *vice versa* [52].

| Systematic name | Gene              | 30 °C pH5 to 35 °C pH7 (low yield I) | 30 °C pH5 to 35 °C pH5 (low yield II) | 30 °C pH5 to 20 °C pH5 (high yield) |
|-----------------|-------------------|--------------------------------------|---------------------------------------|-------------------------------------|
| <i>YPL217C</i>  | <i>BMS1</i>       | ↓ (0.2)                              | ↓ (0.2)                               | ↑ (2.0)                             |
| <i>YGR286C</i>  | <i>BIO2</i>       | ↑ (5.3)                              | ↑ (5.5)                               | ↓ (0.4)                             |
| <i>YPR019W</i>  | <i>CDC54</i>      | ↓ (0.2)                              | ↓ (0.2)                               | ↑ (2.6)                             |
| <i>YPL254W</i>  | <i>HFI1</i>       | ↓ (0.2)                              | ↓ (0.1)                               | ↑ (2.2)                             |
| <i>YBR296C</i>  | <i>PHO89</i>      | ↓ (0.1)                              | ↓ (0.04)                              | ↑ (3.7)                             |
| <i>YBR253W</i>  | <i>SRB6</i>       | ↓ (0.3)                              | ↓ (0.3)                               | ↑ (1.4)                             |
| <i>YBR288C</i>  | <i>APM3</i>       | ↓ (0.2)                              | ↓ (0.3)                               | ↑ (1.7)                             |
| <i>YGL029W</i>  | <i>CGR1</i>       | ↓ (0.2)                              | ↓ (0.3)                               | ↑ (1.7)                             |
| <i>YOR303W</i>  | <i>CPA1</i>       | ↓ (0.3)                              | ↓ (0.3)                               | ↑ (1.6)                             |
| <i>YHR190W</i>  | <i>ERG9</i>       | ↑ (3.3)                              | ↑ (3.0)                               | ↑ (2.4)                             |
| <i>YPL187W</i>  | <i>mf(alpha)1</i> | ↑ (3.9)                              | ↑ (3.7)                               | ↓ (0.6)                             |
| <i>YPL104W</i>  | <i>MSD1</i>       | ↓ (0.3)                              | ↓ (0.3)                               | ↑ (1.5)                             |
| <i>YPL206C</i>  | <i>PGC1</i>       | ↓ (0.4)                              | ↓ (0.4)                               | ↑ (1.4)                             |
| <i>YFL036W</i>  | <i>RPO41</i>      | ↓ (0.3)                              | ↓ (0.3)                               | ↑ (2.6)                             |
| <i>YPL094C</i>  | <i>SEC62</i>      | ↓ (0.3)                              | ↓ (0.2)                               | ↑ (1.5)                             |

## Figure legends

### Figure 1 Strategies to overcome bottlenecks in the production of recombinant membrane

**proteins.** The scheme shows the pathway of membrane protein production in yeast cells. Various steps are depicted including mRNA transcription and processing in the nucleus, mRNA export into the cytoplasm through the nuclear pore, the synthesis of protein from mRNA, the translocation and insertion of protein into the endoplasmic reticulum (ER) membrane and the folding and glycosylation of membrane proteins through the secretory pathway. Strategies used to optimize recombinant membrane protein production are highlighted.

### Figure 2 The yeast unfolded protein response (UPR).

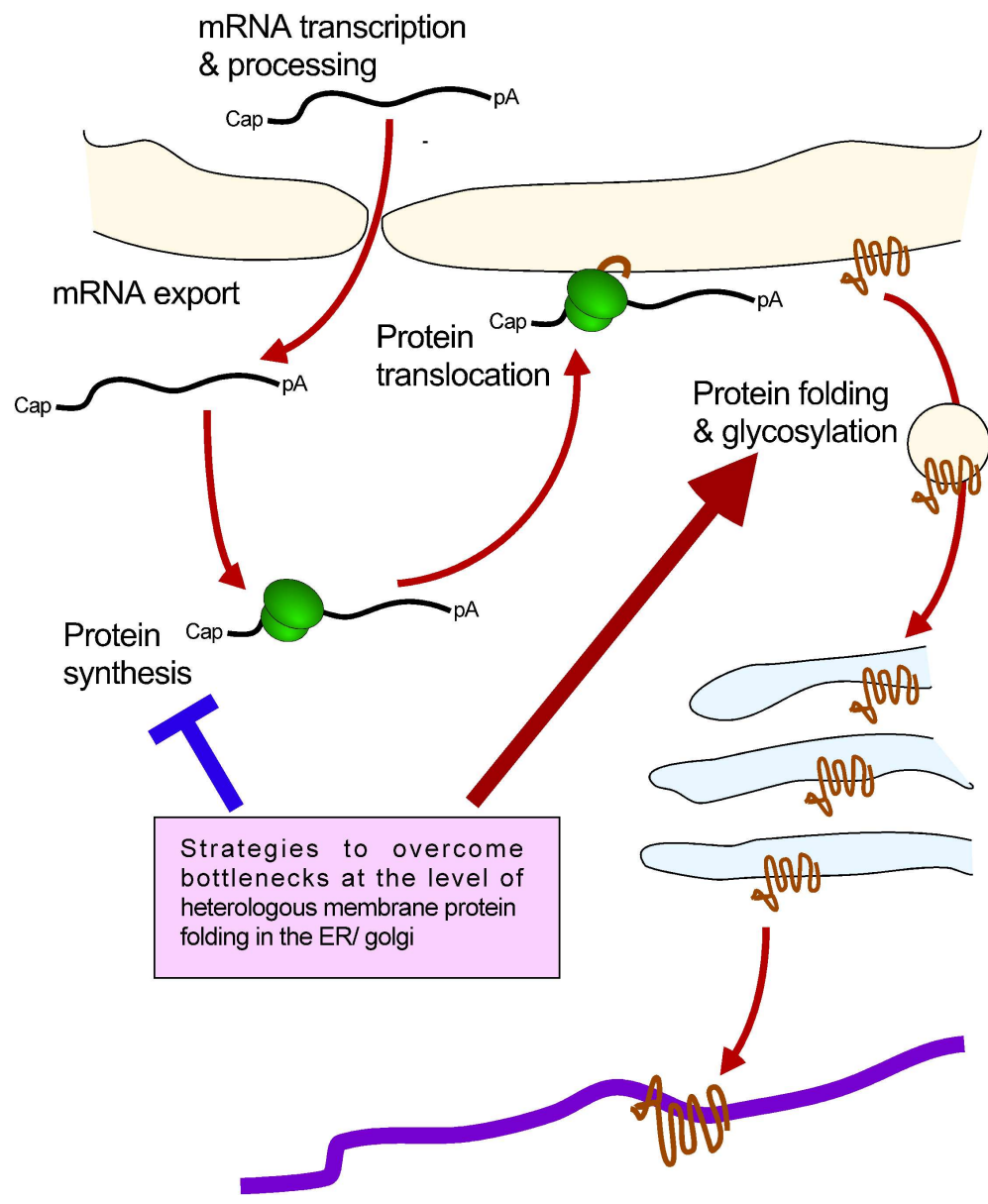
The scheme shows the consequences of unfolded protein accumulation in the endoplasmic reticulum (ER) lumen and the pathway that is consequently activated. Steps depicted include the dissociation of Kar2 from the Ire1 transmembrane kinase/endonuclease, the dimerisation and phosphorylation of Ire1, the unusual mechanism of *HAC1* mRNA splicing and the role of Hac1 protein in the transcriptional activation of genes which increase the capacity of the ER.

### Figure 3 Polysome profiles for the *BMS1* and wild-type strains

(A) Polysome OD<sub>254</sub> profiles for yeast strains producing Fps1 in the absence (upper panels) or presence (lower panels) of 0.5 µg/mL doxycycline. Addition of 0.5 µg/mL doxycycline to the *BMS1* mutant strain leads to maximum yields of Fps1 (70 times higher than wild-type) compared to low yields under all other conditions shown. Polysome peaks containing 2, 3 and 4 ribosomes are visible. (B) Ribosome disassociation profiles at OD<sub>254</sub> for 50 mM EDTA-treated samples of wild-type and *BMS1* strains producing Fps1 in the absence and presence of 0.5 µg/mL doxycycline (upper and lower panels respectively). Changes in peak heights and ratios of 60S and 40S subunits for all four conditions are tabulated. Reproduced from reference [8].



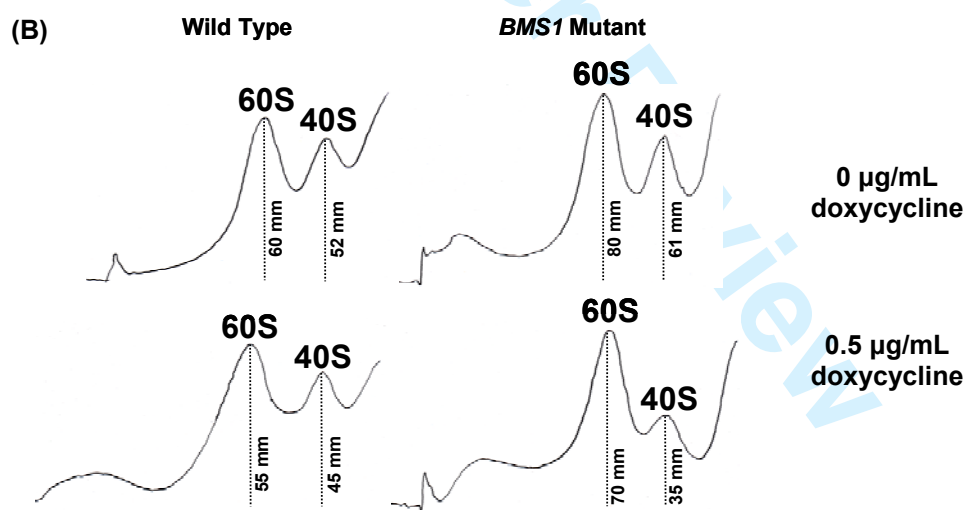
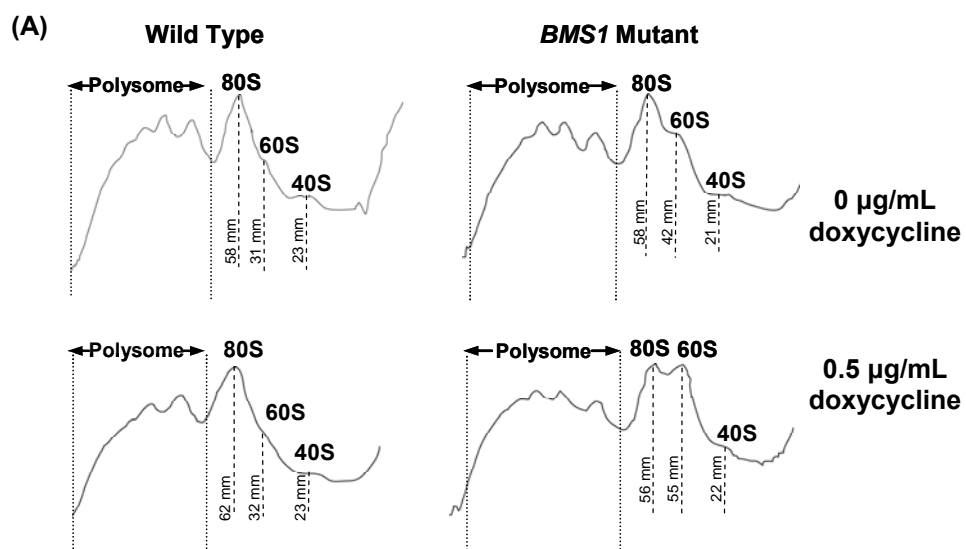
1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25  
26  
27  
28  
29  
30  
31  
32  
33  
34  
35  
36  
37  
38  
39  
40  
41  
42  
43  
44  
45  
46  
47  
48  
49  
50  
51  
52  
53  
54  
55  
56  
57  
58  
59  
60



## Unable to Convert Image

The dimensions of this image (in pixels) are too large to be converted. For this image to convert, the total number of pixels (height x width) must be less than 40,000,000 (40 megapixels).

For Peer Review



| Change in peak heights (%) between culture conditions | 40S   | 60S   | Change in 60S:40S |
|---|-------|-------|-------------------|
| WT to WT + doxycycline                                | -13.5 | -8.3  | No change         |
| WT to yTHC <i>BMS1</i>                                | +17.3 | +33.3 | No change         |
| WT to yTHC <i>BMS1</i> + doxycycline                  | -32.7 | +16.7 | 1.2 to 2.0        |
| yTHC <i>BMS1</i> to yTHC <i>BMS1</i> + doxycycline    | -42.6 | -12.5 | 1.3 to 2.0        |